FEATURES

- Small size and weight
- High-reliability design
- Hermetically sealed
- High transient immunity
- Qualified to MIL-PRF-83726/21

PRINCIPLE TECHNICAL CHARACTERISTICS

Seal: Hermetic Tested per MIL-STD-883, Method 1014 Condition B, C
Finish: per MIL-T-10727
Terminals:
"A" (Tin Plate)
"W" (Tin Plate)

Weight
0.5 Ounce max.

APPLICATION NOTE: 101

DESCRIPTION

The TD-1436 is packaged in a hermetically sealed military style enclosure. The timing circuits are designed with thick film hybrid microelectronics. The TD-1436 is qualified to MIL-PRF-83726/21 and designed to withstand severe environmental conditions encountered in military/aerospace applications. Our reliable circuit design with state-of-the-art packaging processing and sealing techniques, allow for a very reliable operation over a wide temperature range.

Featuring LEACH© power and control solutions
www.esterline.com

Date of issue: 3/06
ELECTRICAL SPECIFICATION

Input (Control) Parameters

Timing:
- a. Operation, Time Delay on
- b. Method
- c. Range
- d. Accuracy
  
<table>
<thead>
<tr>
<th>Operate</th>
<th>Adjustable Period</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0.05 to 500 Seconds</td>
</tr>
<tr>
<td></td>
<td>±10% [1]</td>
</tr>
</tbody>
</table>

Recycle Time
- 10 ms, Max [5]

Operations: (X1-X2)
- a. Input & Control Voltage
- b. Operating Current
  
  | 18-32 Vdc |
  | 5 mA, Max @ +25° C |

Transients: MIL-STD-704A, Limit 1
- a. Spike Susceptibility
- b. Self-Generated Spikes
  
  | +80; -600 Volts Max |
  | None |

Electromagnetic Interference Per MIL-STD-461A
- Class 1D [3]

Power Interrupt
- 1 Millisecond [2]

Output (Load) Parameters

Contact Form
- SPST

Contact Rating:
- Voltage Drop, Maximum
- Leakage Current, Maximum
  
  | 250 mA |
  | 2 Vdc |
  | 1 Microampere |
  | 10 Microampere |

Dielectric Strength:
- a. @ Sea Level, 60 Hz
- b. @ 80,000 ft., 60 Hz
  
  | 1000 Vrms [4] |
  | 350 Vrms |

Insulation Resistance @ 500 Vdc
- 1000 M Ω [4]

GENERAL CHARACTERISTICS

Ambient Temperatures Range:
- a. Operating
- b. Non-Operating
  
  | -55 to +125° C |
  | -55 to +125° C |

Vibration:
- a. Sinusoidal
  
  | 10-80 Hz |
  | 80-3000 Hz |
  | 0.06" DA |
  | 30 G |

b. Random: 50-2000 Hz, MIL-STD-810
- 0.4 G²/Hz

Shock, 0.5 MS, 1/2 Sine, 3 Axis
- 1,100 G

Acceleration, in any Axis
- 100 G

Life at Rated Resistive Load; Minimum
- 1,000,000 operations

NUMBERING SYSTEM

<table>
<thead>
<tr>
<th>PCB Mount</th>
<th>Flange Mount</th>
</tr>
</thead>
<tbody>
<tr>
<td>TD-1436  - 5001 W</td>
<td>TD-1436  - 5001 AW</td>
</tr>
<tr>
<td></td>
<td></td>
</tr>
<tr>
<td>1   3  4</td>
<td>1   3  4</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>PCB Mount</th>
<th>Flange Mount</th>
</tr>
</thead>
<tbody>
<tr>
<td>M83726/21 - 002 W</td>
<td>M83726/21 - 006 AW</td>
</tr>
<tr>
<td></td>
<td></td>
</tr>
<tr>
<td>1  2  3  4</td>
<td>1  2  3  4</td>
</tr>
</tbody>
</table>

1. Model Number or Basic "MIL-PRF" Series number.
2. Military "Slash" number.
3. Timing Range.
4. Quality level (See Note 7):

<table>
<thead>
<tr>
<th>PCB MOUNT</th>
<th>FLANGE MOUNT</th>
<th>TIME DELAY</th>
</tr>
</thead>
<tbody>
<tr>
<td>Military</td>
<td>Leach</td>
<td>Military</td>
</tr>
<tr>
<td>001 W</td>
<td>5000W</td>
<td>005 W</td>
</tr>
<tr>
<td>002 W</td>
<td>5001W</td>
<td>006 W</td>
</tr>
<tr>
<td>003 W</td>
<td>5002W</td>
<td>007 W</td>
</tr>
<tr>
<td>004 W</td>
<td>5003W</td>
<td>008 W</td>
</tr>
</tbody>
</table>

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NOTES

[1] The accuracy specification applies for any combination of operating temperature and voltage.
[2] The accuracy will not be affected by power interruptions up to 1 millisecond, spaced at least 10 milliseconds apart. Transient and power loss specifications are based on a maximum duty cycle of 1/50.
[3] EMI test limits will not be exceeded during the timing interval or when continuously energized under steady state conditions, per paragraph 3.23, MIL-PRF-83726C.
[4] Terminals X1, X2, R1, R2 and L must be connected together during the test. Dielectric withstanding voltage and insulation resistance are measured at sea level between all mutually insulated terminals and between all terminals and case.
[5] Recycle time is defined as the maximum time power must be removed from terminal X1 to assure that a new cycle can be completed within the specified timing tolerance.
[6] A four digit number defines the time delay in seconds (or milliseconds). The first three digits are significant figures, used to define the specific time delay. The fourth digit represents the number of zeros to follow the first three digits.

\[ R_{\text{ext}} = \left( \frac{T_1 - T_0}{100,000} \right) \]

Where: \( R_{\text{ext}} \) = External resistance value (Ohms)
\( T_1 \) = Desired time in seconds
\( T_0 \) = Minimum time (low end of the decade range)

An external resistor is used to obtain a specific time delay within the specified decade range. The formula below provides the proper resistance value to achieve the desired time delay:

As an example, if using a 5 to 50 second adjustable timer and a 30 second delay is desired, the calculation is:

\[ R_{\text{ext}} = \left( \frac{30}{5} \right) \times 100,000 \text{ Ohms} \]

Recommended resistors IAW MIL-R-55182 1/8 Watt, 1% [RNC60HXXXXFS].
External resister not supplied.
[7] Quality level as specified in MIL-R-83726B, paragraph 3.1.1, 3.1.2 and 3.1.3.
DERATING OF CONTACTS FOR DC VOLTAGES ABOVE NOMINAL RATING

To establish a standard for the derating of relay contacts is, at best, a subjective practice. Limitations are governed by the type of relay, contact gap, maximum voltage capabilities of the relay contact system, and the contact material.

The most common method is to derate the contacts by use of the Power Formula, using the known current and voltage. This method is valid only for Resistive Loads, and is an approximation only; keeping in mind the limitations mentioned above.

Power = IE (Current x Voltage)

\[ I_2 E_2 = \frac{2}{3} I_1 E_1 \]

Example:
A designer is working with a 55 volt DC system and has a relay rated at 10 amps resistive at 28 volts DC. What is the maximum current that can be switched at 55 Vdc.

\[ I_1 = 10 \text{ Amperes} \]
\[ E_1 = 28 \text{ VDC} \]
\[ E_2 = 55 \text{ VDC} \]

\[ I_2 = ? \] (Current ratings at 55 VDC Resistive)

\[ I_2 E_2 = 2 I_1 E_1 / 3 \]
\[ I_2 = 2 I_1 E_1 / E_2^3 \]
\[ = 2 (10 \times 28)/55^3 \]
\[ = 560/165 \]
\[ I_2 = 3.4 \text{ Amperes at 55VDC} \]

In addition, the user should always be concerned about the following:

1. Derating contacts that are rated for less than 10 Amperes at nominal voltage.
2. Derating contacts for use in system voltages above 130 Volts DC