



ADVANCED ELECTRICAL PROTECTION

Selection Guide



ABOUT CROUZET

Crouzet is an independent company **manufacturing mechatronic components for demanding applications in Aerospace & Transportation, Energy, Building and Machinery Industry.**

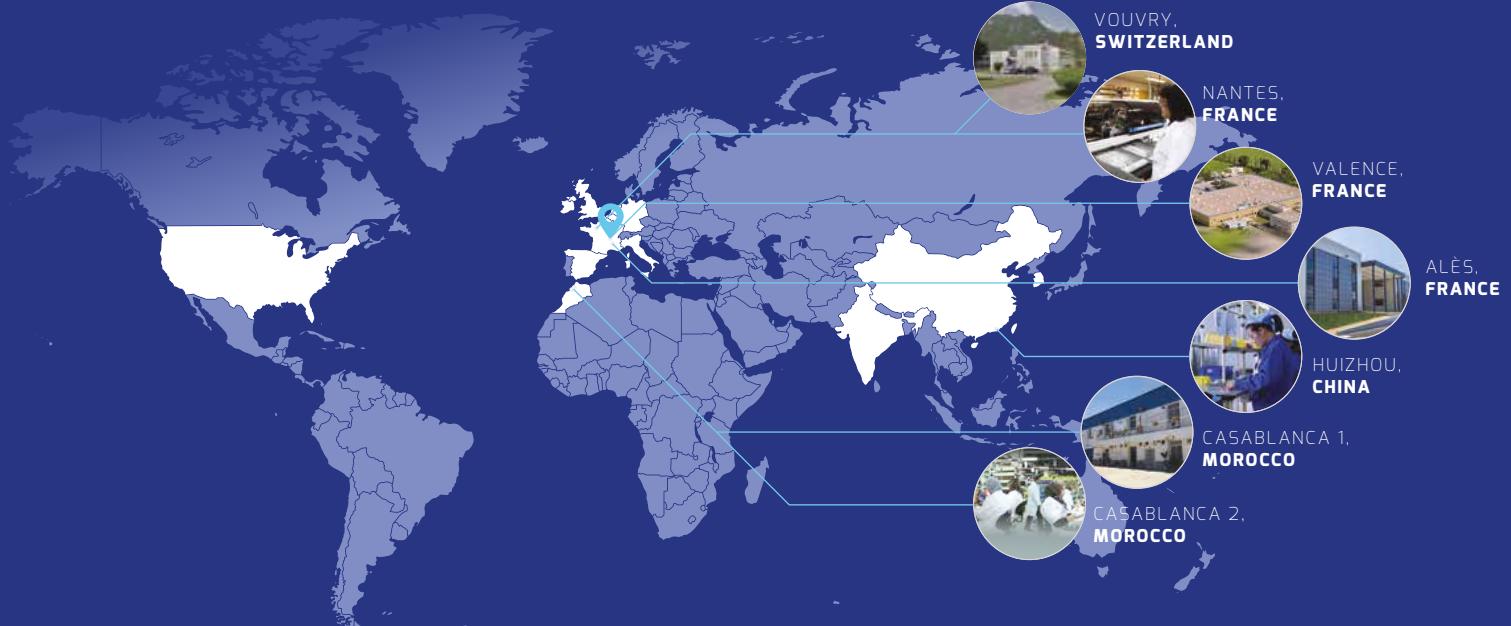
Crouzet provides **Switches and Sensors, Electromechanical Actuators, Electrical Protection Equipment, Cockpit Controls, Automation Controllers and Relays, and Instrumentation Services.**

Since 1921, Crouzet has a heritage of close collaboration with customers in the development of products, from standard components to fully customized solutions.

Crouzet's customers and partners can rely on our teams worldwide to always meet and often exceed their expectations. Driven by innovation, our experts are focused on designing and delivering the right product for the right application.

Crouzet is your trusted partner of choice to face industrial challenges of today and tomorrow.

WORLDWIDE PRESENCE



HEADQUARTERS

SALES OFFICES

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WIRE PROTECTION

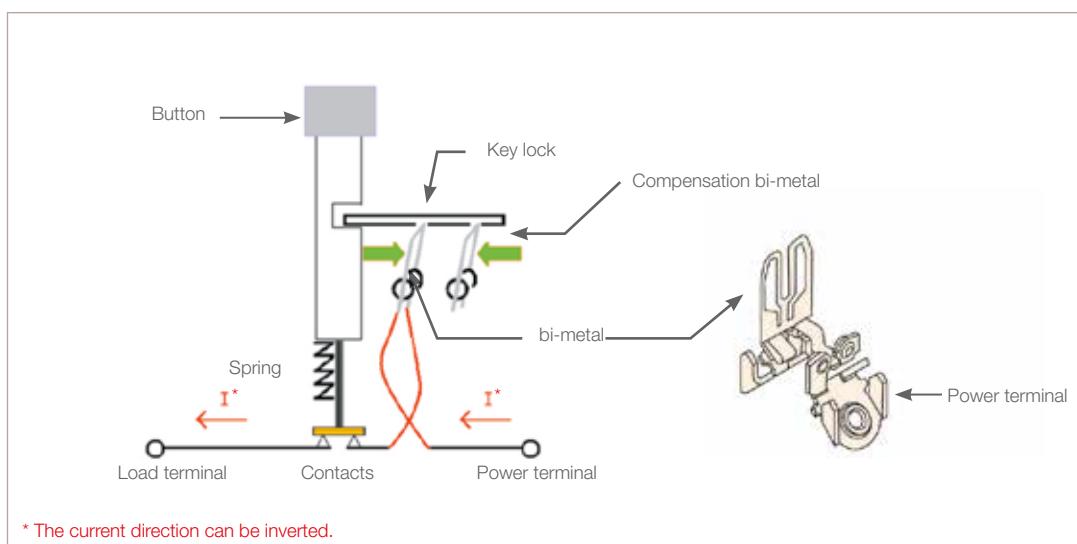
HOW DOES IT WORK?

ELECTROMECHANICAL CIRCUIT BREAKERS

In this type of Circuit Breaker, the current sensing is done by a bi-metal. The bi-metal is also part of the actuator that will open the line: the bi-metal is bent by heat coming from the current, the bi-metal moves the key lock, releases the latch and opens the line.

The Circuit Breaker bi-metal bends and releases the latch according to the overload current value and the overload duration (the bending is independant of the current direction).

If any, the auxiliary contact are galvanically isolated from the power and gives the state of the contacts (open or closed).



«LIGHT, SIMPLE AND SAFE»

Light:

Our single phase EN2495 and MIL MS33201 V compliant model is the lightest in the world (<20 g with screws, washers and nut).

Simple:

- › Designed to be reused several times, spare components are not required
- › Can sometimes be used as a switch (within the defined endurance limits), they therefore perform a dual function of switching and protecting

Safe:

- › Our intrinsic fail safe** and trip free* conception enable a high level of safety (generally 10^{-9} Flight Hours (FH) of not opening on a short circuit)
- › The temperature compensation ensures high performance over a wide temperature range (usually -60°C to +125°C)
- › Excellent resistance to mechanical stress
- › High current level peaks and high current flows tolerance

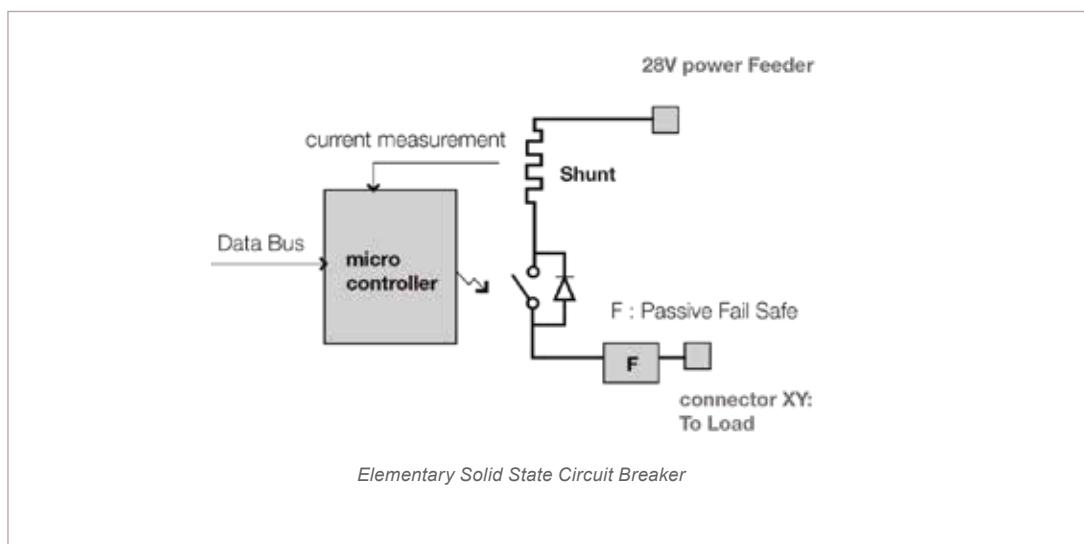
* **Trip free:** even if the pushbutton is maintained in the closed position, the opening of the contacts (and therefore of the electric circuit) is ensured in the event of a current surge or short-circuit.

** **Intrinsic safety (Fail safe):** the Circuit Breaker has been designed with a fuse element to ensure that the electric circuit is opened in the extreme case of a blocked mechanism or glued contacts.

SOLID STATE CIRCUIT BREAKERS (SSCB)

In this type of Circuit Breaker, the current sensing is done by a shunt or a Hall sensor in DC or a Current Transformer (CT) in AC. A microcontroller or FPGA acquires the current and simulates the i^2t curve, the switch function is often done by MOSFETS, bipolar transistors, SCR (i.e. thyristors).

The microcontroller will integrate the current going through the shunt and will open the MOSFET according to the current value and overload duration.



The patented fuse **F** gives a 10^{-9} FH safety level (equivalent to mechanical Circuit Breakers) and still gives the possibility of reprogramming the Rated Current value by software.

«MORE THAN A THERMAL SWITCH»

A SSCB is more than a thermal switch because when it is connected to a data bus, it provides intrinsically functions such as:

- › A remote switching ability (useful in application: contactor or relay function)
- › Dimmer or chopper function (useful in applications such as: motor speed control, light dimming, soft start)
- › Current monitoring (prognostic applications, load failure detection)

Also,

- › They are not susceptible to vibrations (useful in applications with high acceleration (Gs): aircraft, guns...)
- › They generate no audio noise (useful in applications such as: submarines, electric tanks, medical...)
- › The micro controller can run the arc fault protection algorithm
- › They can become a PLD with a protected power output (see p. 37)
- › They can protect the load (see p. 37).

WIRE & STRUCTURE & FUEL TANK PROTECTION

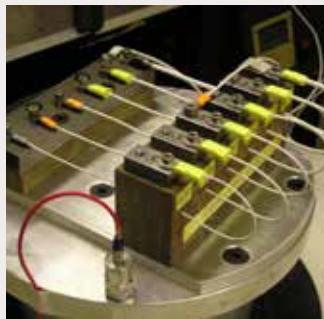
ARC FAULT DETECTION



Wet arc



Parallel arc



Series arc

EWIS PROTECTION

The 14CFR Part 25 subpart H requirements asks aircraft OEM to consider the electrical wiring interconnection as a system. This means that the airworthiness of the wiring must be guaranteed for the complete lifetime of the aircraft.

AFCBs are a way to obtain compliancy to AC 25 1701-1.

The Advisory Circular (AC 251701-1) gives guidance for subpart H compliancy and indicates that a safety analysis of the Electric Wiring Interconnection Systems (**EWIS**) has to be done.

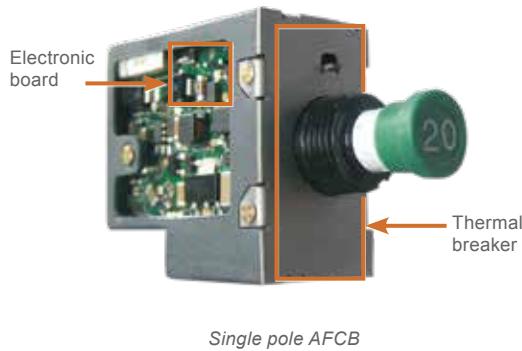
To certify the EWIS, the constructor must show a proactive approach to mitigate risks and perform a zonal analysis (EZAP).

When performing this analysis, it is very important to keep in mind that **«regardless of probability, any single arcing failure should be assumed for any power carrying line»** (page 31 of the AC) because the traditional way of thinking which was: «optional systems, like in flight entertainment, cannot cause a catastrophic failure condition» is not a valid assumption.

Locations where arcing must be mitigated:

- A** In flight entertainment area
- B** Cargo and baggage compartment door actuators
- C** Fuel tanks
- D** SWAMP area (Severe Wind And Moisture Problem area) such as wires in landing gear well or cockpit window heater or wing defrost heaters
- E** Galleys to protect electrical socket appliances such as: Cooktop ovens, waste compacting machines, coffee machines etc...
- F** Places where due to vibration, heat, aging or after an incorrect maintenance operation there is a risk of a power line touching:
 1. a critical hydraulic actuator line
 2. pressurized air line (air duct) or flight critical data line
 3. mechanical control system cable
 4. oxygen lines
 5. fuel lines
 6. water and water/waste line (and below them in case of dripping)
 7. hot air ducts

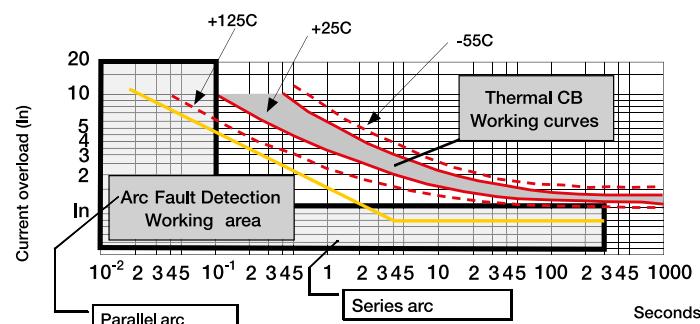
In case of an arc inside a bundle, arc fault technology will preclude a chain reaction in the bundle from inducing the loss of the complete bundle. Instead there will be a «controlled» deterioration of the wire(s) giving time for maintenance to be aware of the fault (by using the information coming from the circuit breaker) and thus avoiding a potential catastrophic situation.



The algorithm in the electric board works faster than the thermal bi-metal function as shown on the adjacent chart.

HOW DOES ARC FAULT PROTECTION WORK?

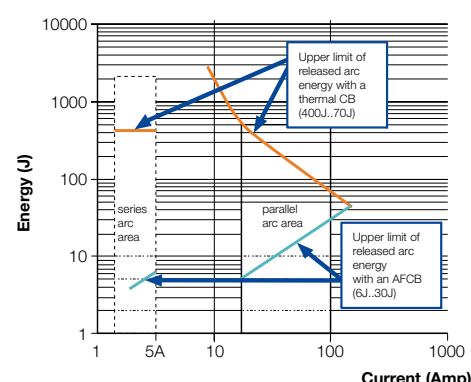
AFCBs combine the safety of standard Circuit Breakers and high accuracy electronics to mitigate arcing. Each standard thermal Circuit Breaker is equipped with an electronic board in order to analyze the current waveform in real time to detect if arcing is occurring.



ARC FAULT WILL CLEAR THE FAULT FASTER THAN THERMAL PROTECTION

In case of an electric hazard, the arcing energy (thus mechanical damage) is divided by a magnitude (generally 10) as shown in the adjacent chart.

The quick opening time of the GFCB-AFCB (generally 12 msec) will not release sufficient energy to puncture the conduit or the tank's skin (a pure thermal circuit breaker will open on an arc or a shorting current in 200 ms, thus 10 times slower which releases sufficient energy to puncture the tank's skin or conduit).



CARBON COMPOSITE (CFRP) PROTECTION

Carbon Fibres Reinforced Polymer (CFRP) can be damaged (delamination) and can **ignite** in case of arcing. The use of arc fault protection will **mitigate** damage and risk significantly as illustrated below:



230 VAC Fault with arc fault protection:
only cosmetic damages appears



230 VAC Fault without arc fault protection:
delamination of the fibers

WIRE & HUMAN & FUEL TANK PROTECTION

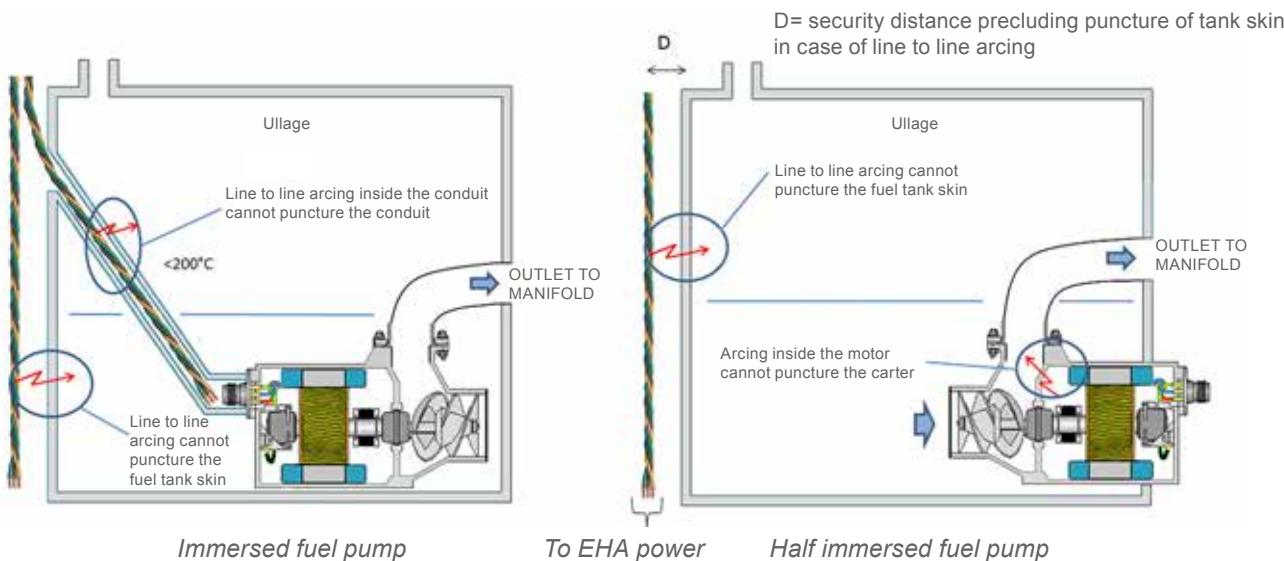
GROUND FAULT CIRCUIT BREAKER (GFCB) WITH ARC FAULT

FUEL TANK PROTECTION

Following SFAR88 recommendation, the FAA and EASA have compelled PART 25 aircrafts to protect fuel tanks with Ground Fault. The purpose of these Ground Fault protection device is to preclude fuel tank puncture by reducing drastically the amount energy liberated by a fault.

Documents **AC25981** and **AMC25981(a)** state that:

«any components located in or adjacent to a fuel tank must be qualified to meet standards that assure, during both normal and failure conditions, ignition of flammable fluid vapors will not occur».



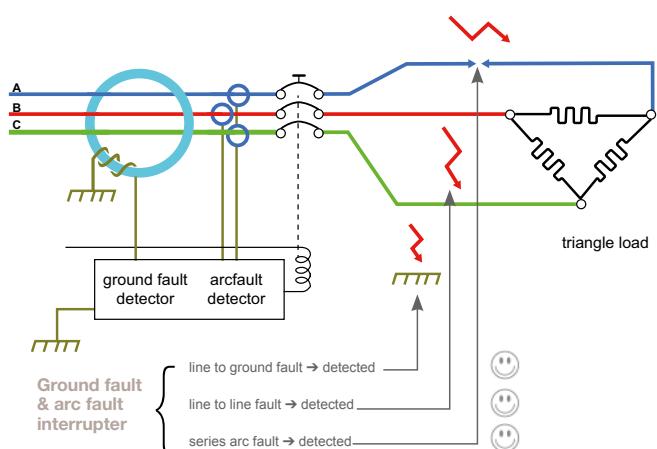
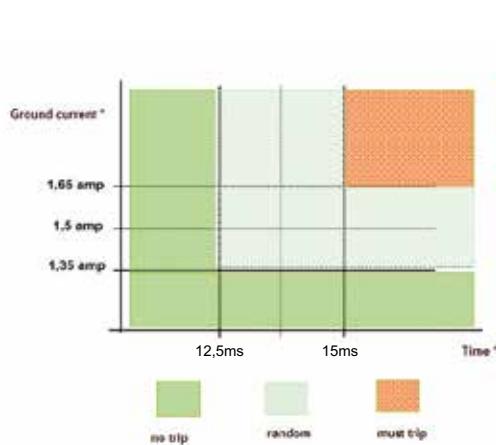
The reduction of damage concerns also:

- › Pylons & nacelles and small dimension aircraft where power line are routed near data buses or hydraulic tubes.
- › Wings where torque tube disconnections can cause severe damage to the wiring.
- › Composite wings with high power electric actuators (EHA, EBHA) in the vicinity of fuel tanks.

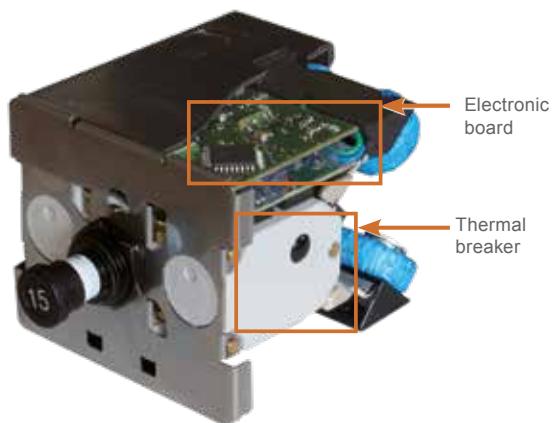
THE GF-AFCB: A GFI CAPTURING LINE TO LINE ARCING

Traditional Ground Fault protection do not capture series arcing or line to line arcing because these two faults do not create a leakage current to the ground (i.e. the CT that measures the homopolar current will still read «zero» with one of these 2 faults occurring). By adding arc fault detection on each line, the GF-AFCB is a GFI and a circuit breaker that detects these 2 wire faults.

THE GF-AFCB STRUCTURE



ARC FAULT INTERRUPTER



The GF-AFCB has 2 thresholds:

- fault time confirmation
- maximum ground fault current.

This enables Crouzet to deliver products adapted to your load configuration. For example, the current threshold can be tuned either for a Delta (Triangle) motor or a Star (Wye) motor.

HOW DOES IT WORK?

Built in test

The GF-AFCB provides built-in test features that allow aircraft maintenance personal to verify that ground fault protection is functional, or that a ground fault has occurred: data issued from the led on the flat of the threaded barrel gives this information.

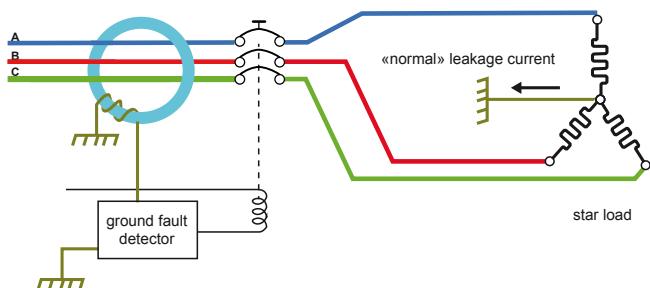
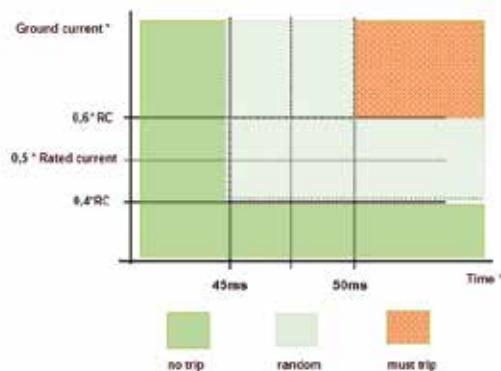
Severed wire detection

The GF-AFCB includes «severed wire detection» (ie broken or cut wire) to preclude the heating of a motor if it is stalled (blocked) or running on only 2 phase (typical time detection is 1 second).

The above has been implemented because **AC25981 states page 9.3.1:**

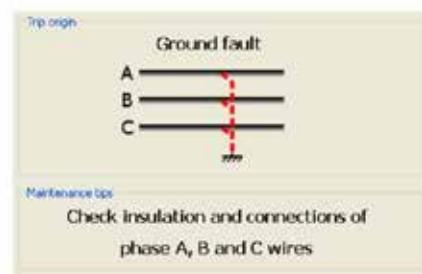
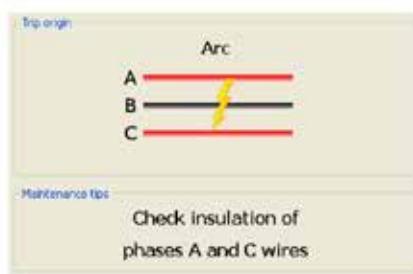
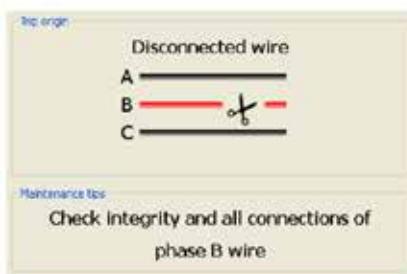
(c) «[...] Automatic protective means, such as arc/ground fault interrupters or other means, should be provided to shut down the pump when a single electrical phase failure occurs. Periodic inspections or maintenance of these features may be required».

ON A «STAR» (WYE) LOAD, WITH GROUNDED CENTER, THE BEHAVIOR OF THE GFBCB IS THE FOLLOWING



TROUBLE SHOOTING THE WIRE WITH INFORMATION FROM THE BREAKER READER

The following pictures are screenshots of the laptop running the breaker reader software after a fault has occurred.



ELECTRICAL PROTECTION

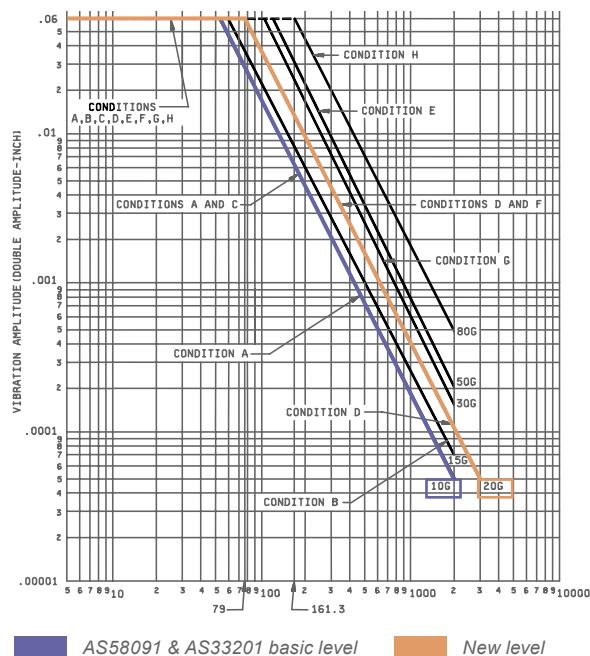
HIGH SHOCK AND VIBRATION BREAKERS

Our High-Performance Thermal Circuit Breakers exceed the standard for shock and vibration for military applications.

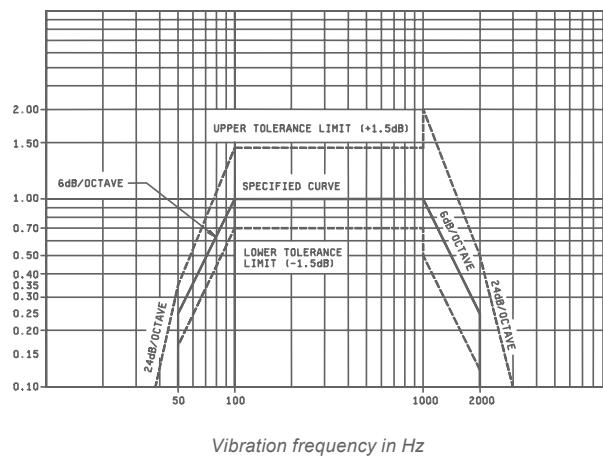
It has always been troublesome for electrical systems engineers to find the best suitable circuit breakers for harsh environments. Crouzet has developed a specific series of circuit breakers which go far beyond the current standards.

When used in the vicinity of cannons or missile launchers and in circuit breaker panels installed next to machine guns (e.g. helicopters, jet fighters or armored vehicles) the high «shock and vibration» family avoids installing silent blocs on panels or on circuit breakers (while maintaining top circuit protection performance).

For the single pole circuit breaker the High Shock and Vibration products multiply by two the endurance level to random and sinus vibrations, compared to AS58091 level or basic MS33201 levels.



Sinusoidal (MIL STD 202 method 204 D)	20 g-PK: condition D under 71 °C and RC
Random (MIL STD 202 method 214 A)	16.91 Grms: condition G under 71° C and RC
Shock (MIL STD 202 method 213B)	75 g 3 halfsine 6 msec: condition B



Test condition letter	Power spectral density	Overall rms G
A	.02	5.35
B	.04	7.56
C	.06	9.26
D	.1	11.95
E	.2	16.91
F	.3	20.71



Typical circuit protection on following military platforms:

- › Fighter Aircraft
- › Military Helicopters
- › Ground Air Defense Systems

- › Military Land Tracked and Wheeled Vehicles
- › Missile Launchers
- › Naval Shipboard Applications

ELECTRICAL DISTRIBUTION

FROM SSCB TO SSPC

FROM SSCB TO SSPC

Using the most recent solid state technology, Crouzet has developed 2 generic Solid State Circuit Breakers (SSCB): One for 28 VDC applications, the other for 115 VAC applications.

A Solid State Circuit Breaker is composed of a microcontroller, a switch and a data bus.

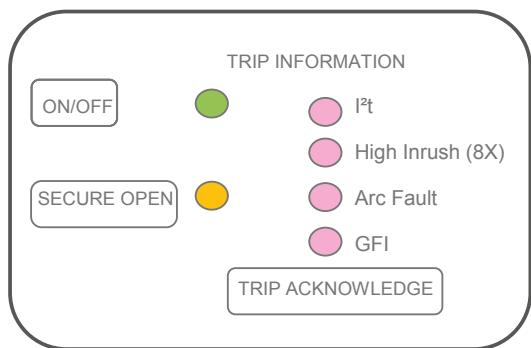
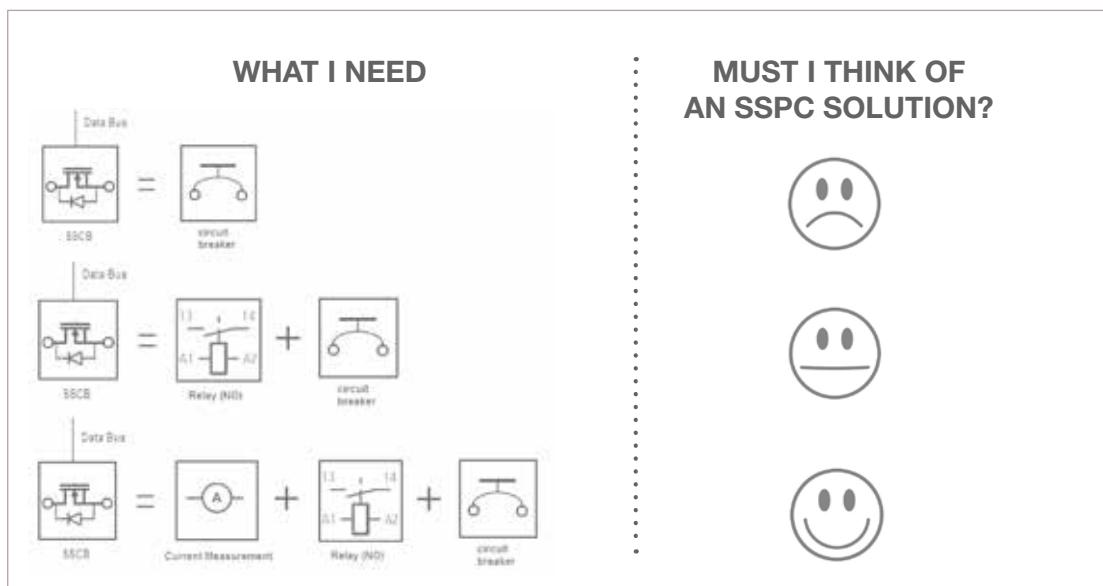
This enables a SSCB to provide more than just thermal protection; its role encompasses electrical functions such as: relay, gradator, chopper, ground fault, soft start, current measurement.

These functions can be used for light dimming, motor speed control, intermittent load command (on/off), inrush current limitation, sequential power ON of loads, load failure detection.

This is why they become Solid State Power Controllers (SSPC).

WHEN DO I NEED A SSPC?

Cost efficiency will depend on the ability to encompass several of the previous functions. When thinking of an SSPC solution the following chart must be kept in mind:



Laptop-tablet interface

EASY TO OPERATE

Both 115 VAC and 28 VDC SSPC components are delivered with a laptop/tablet interface that enables a quick appropriation of SSPC features. Command from the laptop are transferred through CAN bus. The laptop/tablet interface can be replaced by a MCU or Utilities Management System (UMS) that sends and receives data frames through CAN2.0B.

The typical set of orders/queries is:

- ON/OFF** : Powers ON/OFF the load
- RESET** : RESETS the elementary switch after arc or thermal trip
- STATUS** : Asks for trip reason
- CURRENT** : Asks for current (A) value
- BACKUP** : Programs the behavior when data bus is disconnected

ELECTRICAL DISTRIBUTION

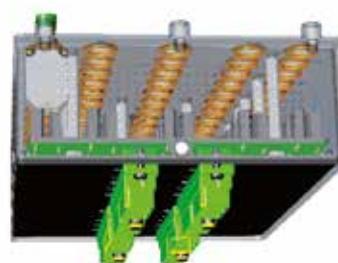
CIRCUIT BREAKER PANELS

SUPPLIER OF CIRCUIT BREAKER PANELS ON SEVERAL JET AND HELICOPTER PROGRAMS

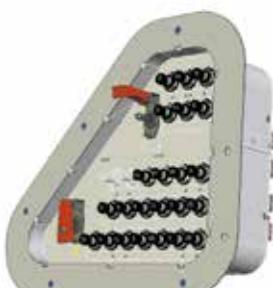
Crouzet has extensive experience in the design, development and production of illuminated and non-illuminated Circuit Breaker panels in Push/Pull or Push/Push versions, wire or PCB-FASTON version.



100 CB regional jet panel
(wire + casing)



55 CB search and rescue helicopter panel
(PCB + casing)



25 CB offshore helicopter panel
(wire + casing)

OUR KNOW HOW

As a manufacturer of CB panels we will optimise your needs:

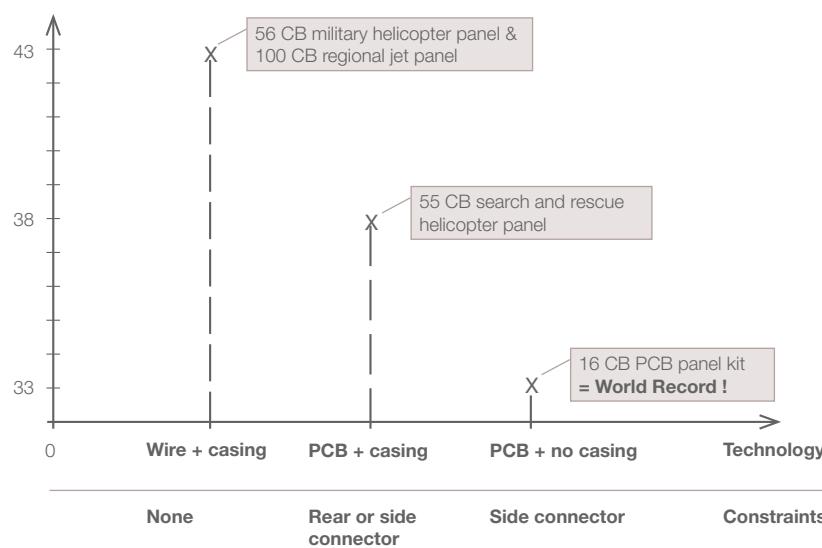
- › Geometry, connection and mounting as specified by your requirements and constraints
- › Customised marking of the front panel
- › Labelling of Circuit Breaker functions by engraving or easily-modified labels
- › Reduced weight due in part to our specially developed light weight Circuit Breaker and busbars
- › Expertise in mechanical and thermal limits (wire gauges, suitable sizes for Circuit Breakers, optimum distribution of Circuit Breaker, ...)
- › Expertise in busbars and connections with all the safety requirements (segregation, protection, ...)
- › ATP performed by automatic test benches

PREDICTABLE PANEL MASS FOR PANELS CONTAINING ONLY CBs

grams/protected line



56 CB military helicopter panel
(PCB + casing)



ELECTRICAL DISTRIBUTION

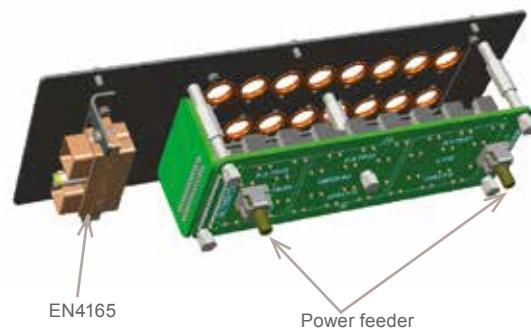
THE «DO IT YOURSELF» KIT & BUS BARS

THE KIT:

Crouzet is the first company to invent the concept of «do it yourself» Circuit Breaker panels and with this technique, it has created the **lightest extractible Circuit Breaker panel in the world!** The concept is based on a generic PWB carrying 16 Push Fit CBs that you can duplicate (if several bus bars are needed or if more Circuit Breakers are needed).



The «Do it your self» kit



KIT CONSTITUTION

The kit is composed of spacers, a PCB board, FASTON Circuit Breakers, and positionning rings. The front plate is compatible with accessories (Circuit Breaker gags and obturators).

WORLD RECORD

The above kit assembly conveys 150 A at 71°C, it weighs 528 g with 16 Circuit Breakers and thus gives a panel efficiency ratio of 528 g=33g/CB → a world record!

PREQUALIFICATION

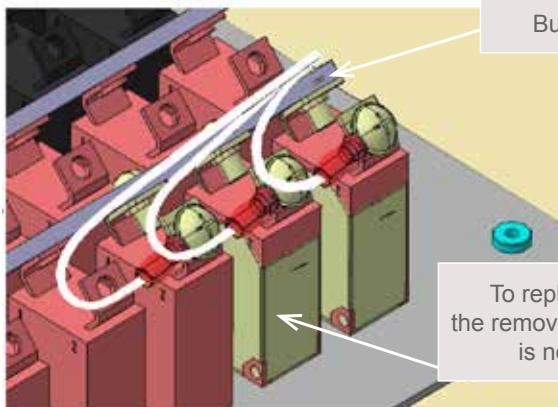
To reduce development time the kit is qualified to harsh environnement.

The use of the panel or its sub-sets enables the quick fielding of a qualified solution. If the assembly recommendation and Circuit Breaker locations are respected, Crouzet guarantees the electrical and vibrational behavior of the kit:

- › Temperature and electrically from -55°C to 71°C with a 100% utility factor (150 A output)
- › Vibrations: Random and Sinusoidal rays (Harsh Helicopter Level)
- › Crash, fungus, sand and dust.

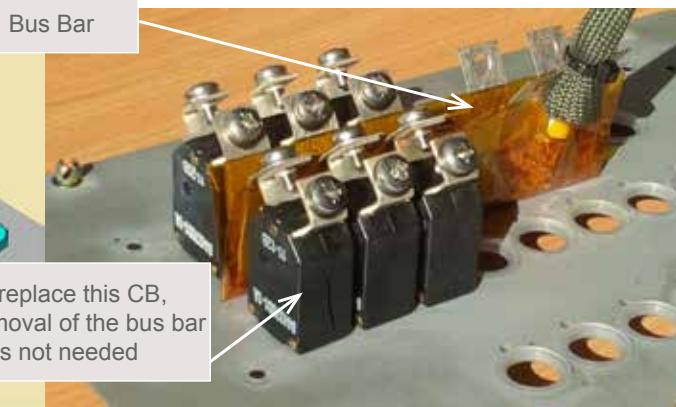
BUS BARS:

Traditional bus bar (rectangular)



Use of frog legs CB (45° or 60°) is necessary

Crouzet bus bar (flexible)



The flexible bus bar is compatible of many CB families

ELECTRICAL DISTRIBUTION

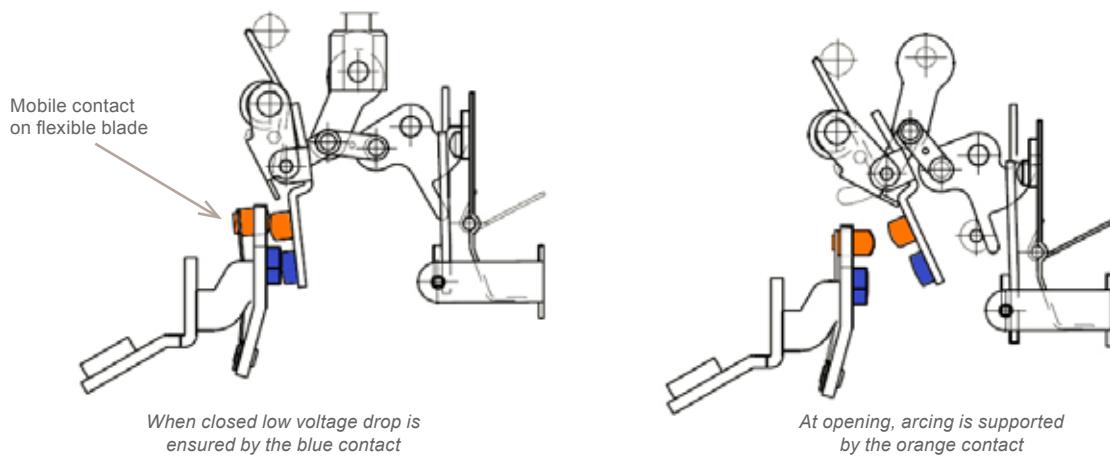
REMOTE CONTROL CONTACTOR & CIRCUIT BREAKER

The RCCB's primary use is to power loads that do not need to be permanently ON (to optimize energy). This is why it is used:

- › For powering hydraulic actuators of cargo bay doors
- › For powering Electro Hydraulic Actuators (EHA) and Electro Backup Hydraulic Actuators (EBHA)
- › For powering ON and OFF the galleys or In Flight Entertainment (IFE)

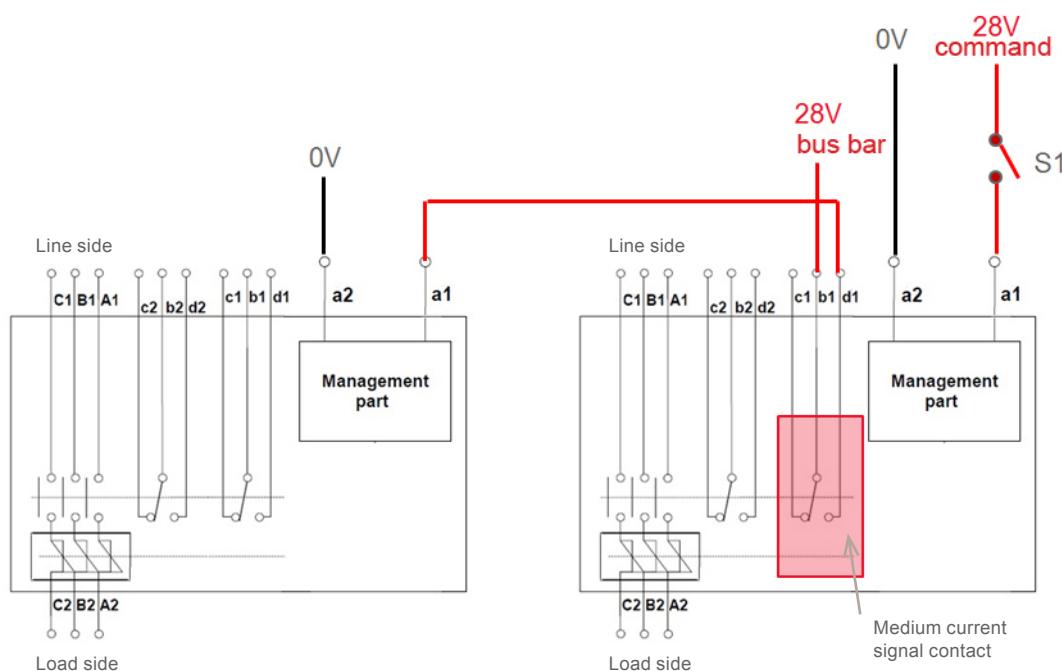
The RCCB contacts are CLOSED and OPENED (load is set ON and OFF) only once or twice during the flight; it is designed to commute at least 100,000 times, giving the aircraft a minimum of 50,000 cycles (take off and landing).

- › A unique feature: a mobile contact (in orange) that closes first and opens last ; this contact rich in tungsten endures rebound at closing time and arcing at opening time. The blue contact rich in silver ensures a low voltage drop during steady state operation ; this association guarantees 100 000 cycles under rated current with a power factor of 0.7.



- › A unique feature: a signal contact withstanding «medium» current:

Using c1 b1 d1 «medium current signal contacts» it is possible to command 2 RCCBs with only one switch (here switch S1) :



The RCCB merges a contactor function and a circuit breaker function in a single unit. The contactor is closed when 28 V is applied on the command input. The RCCB has a status display window and a mechanical «TRIP indicator».

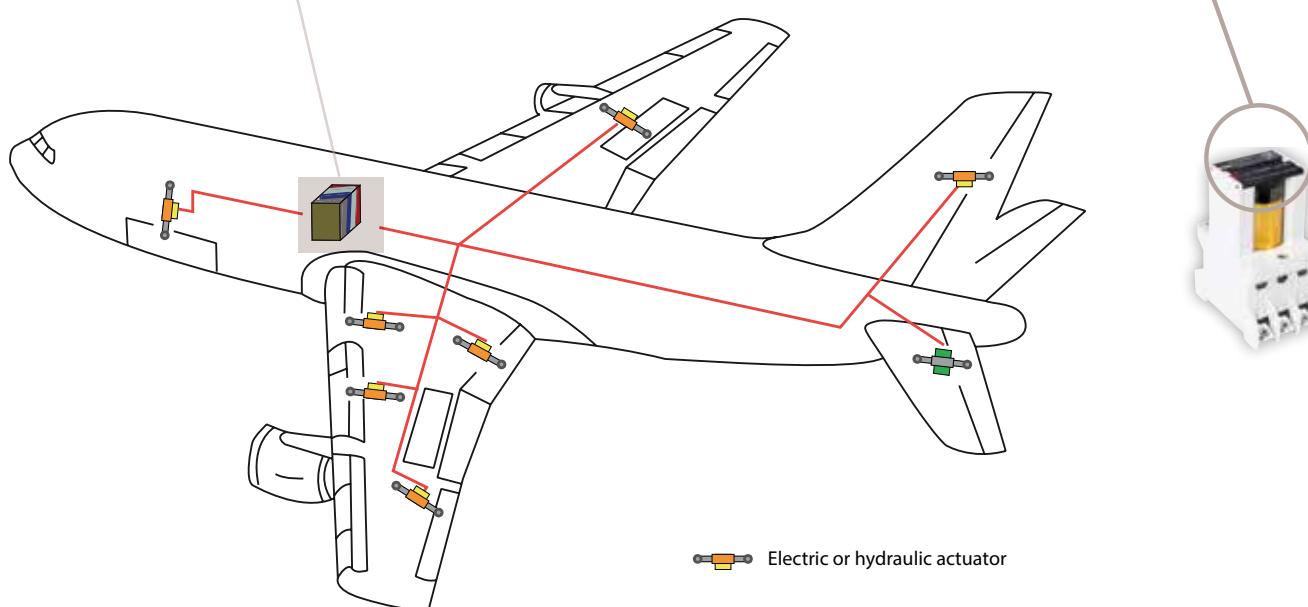
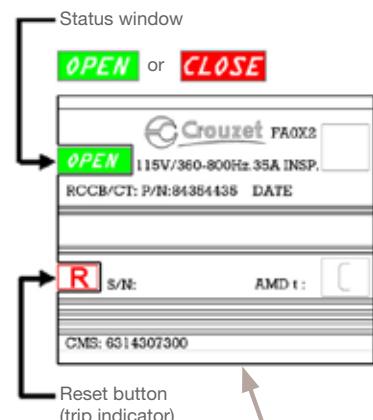
When the CB has tripped, the mechanical «TRIP indicator» is «popped out» and must be pushed back in manually to RESET the circuit breaker.

Our real MTBF figure of 300,000 Flight Hours (field value) during 20 years of service have convinced our customers to mount the RCCB successively on:

- › Galleys feeders
- › Cargo doors actuation motors
- › Flight control power packs (EHA and EBHA) of primary flight control actuators(spoilers; ailerons; rudder)

Hereafter is an illustration of the main aircraft locations of the RCCB:

FIN	Design	Bus bar	P/N
12C	GALLEY	A	84 354 335
1X	BULK FAN HEATER	A	84 354 33 5
3	RECIRC FAN	B	84 354 350
3JV1	HYD PUMP	B	84 354 350
6XN1	L INDB ELEVATOR POWER SPLY	C	84 354 350
1XX	R INDB ELEVATOR POWER SPLY	C	84 354 350
3XX	GND SUPPLY	A	84 354 350
3XX1HG1	RECIRC FAN	A	84 354 350
51N	107XP (IFE)	A	84 354 360
1MC	L-MID AILERON POWER SPLY	A	84 354 350
3J2	L-MID AILERON POWER SPLY	A	84 354 350
3J1	HYD PUMP GND SUPPLY	A	84 354 360
3C2	HYD PUMP	B	84 354 350
1HG	Y UPPER RUDDER POWER SUPPLY	A	84 354 350
5X	G UPPER RUDDER POWER SUPPLY	B	84 354 350
23MC	L SPOILERS POWER SUPPLY	A	84 354 350
3MC	R SPOILERS POWER SUPPLY	B	84 354 350
24M	SLAT E-MOT POWER 1	A	84 354 350
6N2	SLAT E-MOT POWER 2	B	84 354 350
2X	212XP GND SUPPLY	C	84 354 350



SELECTION GUIDE

CHOICE BY STANDARD AND RATING

	AS3320 AS33201 Alternate	AS3320 AS33201 QPL	AS3320-L AS33201-L Alternate	AS5692			AS14154 AS14154A Alternate	AS14154 AS14154A QPL	AS26574 Alternate	EN2495	
Rate (A)	DPMU	DPMU	DPMU	AFCB	GF-AFCB	AFCB	DMPT	DMPT	Alternate	Code M	Code U
1	84 400 001	84 400 048	84 400 148	DPMT	DPMT	DPMU	84 410 001	84 414 001	84 406 001	84 402 001	84 401 001
2	84 400 002	84 400 049	84 400 149				84 410 002	84 414 002	84 406 002	84 402 002	84 401 002
2.5	84 400 012	84 400 050	84 400 150				84 410 012	84 414 012	84 406 012	84 402 012	84 401 012
3	84 400 003	84 400 051	84 400 151	84 411 103	84 411 136	84 401 503	84 410 003	84 414 003	84 406 003	84 402 003	84 401 003
4		84 400 061	84 400 161								
5	84 400 005	84 400 052	84 400 152	84 411 105	84 411 137	84 401 505	84 410 005	84 414 005	84 406 005	84 402 005	84 401 005
6										84 402 006	
7.5	84 400 007	84 400 053	84 400 153	84 411 107	84 411 138	84 401 507	84 410 007	84 414 007	84 406 007	84 402 007	84 401 007
10	84 400 010	84 400 054	84 400 154	84 411 110	84 411 139	84 401 510	84 410 010	84 414 010	84 406 010	84 402 010	84 401 010
15	84 400 015	84 400 055	84 400 155	84 411 115	84 411 140	84 401 515	84 410 015	84 414 015	84 406 015	84 402 015	84 401 015
20	84 400 020	84 400 056	84 400 156	84 411 120	84 411 141	84 401 520	84 410 020	84 414 020	84 406 020	84 402 020	84 401 020
25	84 400 025	84 400 057	84 400 157	84 411 125	84 411 142	84 401 525	84 410 025	84 414 025	84 406 025	84 402 025	84 401 025
30	84 400 060	84 400 058	84 400 158						84 406 030		
Page	20	20	20	34	34	34	22	22	28	20	20
	EN2592		EN2665		EN2794		EN2995		EN2996		EN3661
Rate (A)	Code M	Code U	003	004	003	004	004	005	004	005	004
	DMPT	DPMT	DGMT	DGMT	DGMU	DGMU	DPMU	DPMU	DMPT	DPMT	DGMU
1	84 412 001	84 411 001					84 401 801	84 401 601	84 411 801	84 411 601	
2	84 412 002	84 411 002					84 401 802	84 401 602	84 411 802	84 411 602	
2.5	84 412 012	84 411 012					84 401 812	84 401 612	84 411 812	84 411 612	
3	84 412 003	84 411 003					84 401 803	84 401 603	84 401 803	84 411 603	
4	84 412 004										
5	84 412 005	84 411 005					84 401 805	84 401 605	84 411 805	84 411 605	
7.5	84 412 007	84 411 007					84 401 807	84 401 607	84 411 807	84 411 607	
10	84 412 010	84 411 010					84 401 810	84 401 610	84 411 810	84 411 610	
15	84 412 015	84 411 015	84 313 015		84 306 015		84 401 815	84 401 615	84 411 815	84 411 615	
20	84 412 020	84 411 020	84 313 020	84 313 036	84 306 020	84 306 016	84 401 820	84 401 620	84 411 820	84 411 620	84 306 320
25	84 412 025	84 411 025	84 313 025	84 313 037	84 306 025	84 306 017	84 401 825	84 401 625	84 411 825	84 411 625	84 306 325
30				84 313 035	84 313 038	84 306 030	84 401 830	84 401 630			84 306 330
35				84 313 041		84 306 080					84 306 335
40				84 313 050	84 313 058	84 306 050	84 306 019				84 306 340
50											84 306 350
Page	22	22	26	26	24	24	20	20	22	22	24
	EN3661		EN3662			EN3773		EN3774		GAM TI-TII-40 / Air 6.625-403	
Rate (A)	005	006	004	005	006	004	006	003	004	006	DPMU
	DGMU	DGMU	DGMT	DGMT	DGMT	DPMU	DPMU	DPMT	DPMT	DPMT	
1						84 401 050	84 408 001	84 413 001	84 411 001	84 418 001	84 405 001
2						84 401 051	84 408 002	84 413 002	84 411 002	84 418 002	84 405 002
2.5						84 401 052	84 408 012	84 413 012	84 411 012	84 418 012	84 405 012
3						84 401 053	84 408 003	84 413 003	84 411 003	84 418 003	84 405 003
5						84 401 054	84 408 005	84 413 005	84 411 005	84 418 005	84 405 005
7.5						84 401 055	84 408 007	84 413 007	84 411 007	84 418 007	84 405 007
10						84 401 056	84 408 010	84 413 010	84 411 010	84 418 010	84 405 010
15						84 401 057	84 408 015	84 413 015	84 411 015	84 418 015	84 405 015
20	84 306 620	84 306 655	84 313 320	84 313 620	84 313 631	84 401 058	84 408 020	84 413 020	84 411 020	84 418 020	84 405 020
25	84 306 625	84 306 653	84 313 325	84 313 625	84 313 632	84 401 059	84 408 025	84 413 025	84 411 025	84 418 025	84 405 025
30	84 306 630		84 313 330	84 313 630							
35	84 306 635	84 306 654	84 313 335	84 313 635	84 313 633						
50	84 306 650	84 306 652	84 313 350	84 313 650	84 313 634						
Page	24	24	26	26	26	20	30	22	22	30	32
	LN29886 / LN29887		VG 95345-TEIL 6			VG 95345-TEIL 11			FROG LEGS - BUS BARS		
Rate (A)	001 to 014		101 to 114		001 to 014		101 to 114		45°	60°	45°
	DPMU		DPMU		DPMU		DPMU		DPMT	DPMT	DPMU
1	84 402 001		84 402 801		84 412 001		84 412 801		84 437 001	84 437 201	84 417 001
2	84 402 002		84 402 802		84 412 002		84 412 802		84 437 002	84 437 202	84 417 002
2.5	84 402 012		84 402 812		84 412 012		84 412 812		84 437 012	84 437 212	84 417 012
3	84 402 003		84 402 803		84 412 003		84 412 803		84 437 003	84 437 203	84 417 003
4	LN29886 see		84 402 005		84 402 805		84 412 005		84 437 005	84 437 205	84 417 005
5	EN2495 M		84 402 006		84 402 806		84 412 006		84 437 006	84 437 206	84 417 006
7.5	84 402 007		84 402 807		84 412 007		84 412 807		84 437 007	84 437 207	84 417 007
10	84 402 010		84 402 810		84 412 010		84 412 810		84 437 010	84 437 210	84 417 010
15	84 402 015		84 402 815		84 412 015		84 412 815		84 437 015	84 437 215	84 417 015
20	84 402 020		84 402 820		84 412 020		84 412 820		84 437 020	84 437 220	84 417 020
25	LN29887 see		84 402 025		84 402 825		84 412 025		84 437 025	84 437 225	84 417 025
30	EN2592 M		84 402 030		84 402 830		84 412 030		84 437 030	84 437 230	84 417 030
35											
40											
50											
60											
Page	20	20	22	22	28	28	28	28	28	24	26

SIMULATOR CBs

Rate (A)	Standard	Simulator	Standard	Simulator	Standard	Simulator	Standard	Simulator	Standard	Simulator
	EN3661-004 green button	same with black button	844006 green button	same with black button	844026 green button	same with black button	844006 green button	same with black button rotated 180°	EN2495-M 0.5 A Rating	same with different button value
	DGMU	DGMU	DPMU	DPMU	DPMU	DPMU	DPMU	DPMU	DPMU	DPMU
0.5			84400611	84400650			84400611	84400636		
0.75								84400637		
1			84400601	84400651			84400601	84400638		
1.5				84400652				84400639		
2								84400640		
2.5			84400612		84402612	84402712	84400612	84400641		
3			84400603	84400653	84402603	84402703	84400603	84400642		84402036
4			84400604	84400654			84400604	84400643		
5			84400605	84400655	84402605	84402705	84400605	84400644		84402037
7.5			84400607	84400656	84402607	84402707	84400607	84400645		84402038
10			84400610	84400657	84402610	84402710	84400610	84400646		84402039
15			84400615	84400658	84402615	84402715	84400615	84400647		84402040
20			84400620	84400659	84402620	84402720	84400620	84400648		84402041
25	84306325	84306353	84400625	84400661	84402625	84402725	84400625	84400649		84402042
30			84400630	84400662						84402043
35	84306335	84306352								
50	84306350	84306351								
no marking										84402044
mounting hw	mounting hardware on CB		mounting hardware in bag		mounting hardware on CB		mounting hardware on CB		mounting hardware on CB	

ATTACHEMENT HARDWARE CODIFICATION

Delivery hardware code	Connection and attachment hardware kits EN 6113		Delivery conditions	
	Kit part No. ^a		Fitted	Supplied separately
A	EN 6113A1		—	X
B	EN 6113B1		—	X
C	Without connection and attachment hardware kits			
D	EN 6113A1		X	—
E	EN 6113B1		X	—

^a Spare parts could be ordered separately, information see EN 6113.

Hardware code

Kit part-no.	Components of the hardware kits		
	Single part-no. ^a	Description	Pieces per kit
EN 6113A	EN 6113CS08-01	Connecting screw	2
	EN 6113CW04	Connecting lockwasher	2
	EN 6113AN01	Attachment nut	1
	EN 6113AW01	Attachment lockwasher	1
EN 6113B	EN 6113AN01	Attachment nut	1
	EN 6113AW01	Attachment lockwasher	1
EN 6113C	EN 6113CS08-01	Connecting screw	6
	EN 6113CW04	Connecting lockwasher	6
	EN 6113AN01	Attachment nut	1
	EN 6113AW01	Attachment lockwasher	1
EN 6113A1	EN 6113CS08-01	Connecting screw	2
	EN 6113CW04	Connecting lockwasher	2
	EN 6113AN02	Attachment nut	1
	EN 6113AW01	Attachment lockwasher	1
EN 6113B1	EN 6113AN02	Attachment nut	1
	EN 6113AW01	Attachment lockwasher	1
EN 6113C1	EN 6113CS08-01	Connecting screw	6
	EN 6113CW04	Connecting lockwasher	6
	EN 6113AN02	Attachment nut	1
	EN 6113AW01	Attachment lockwasher	1

^a Spare parts can be ordered separately*Hardware kit part*

SMALL MODEL CIRCUIT BREAKER SINGLE POLE DPMU



REFERENCES

Rating	No signal contact								Non polarised / polarised signal contact		
1 A	84 400 001	84 400 048/148	84 402 001	84 400 248	84 401 001	84 401 050	84 440 001	84 400 801/601	84 401 801/601	84 402 801/601	
2 A	84 400 002	84 400 049/149	84 402 002	84 400 249	84 401 002	84 401 051	84 440 002	84 400 802/602	84 401 802/602	84 402 802/602	
2.5 A	84 400 012	84 400 050/150	84 402 012	84 400 250	84 401 012	84 401 052	84 440 012	84 400 812/612	84 401 812/612	84 402 812/612	
3 A	84 400 003	84 400 051/151	84 402 003	84 400 251	84 401 003	84 401 053	84 440 003	84 400 803/603	84 401 803/603	84 402 803/603	
4 A		84 400 061/161		84 400 261							
5 A	84 400 005	84 400 052/152	84 402 005	84 400 252	84 401 005	84 401 054	84 440 005	84 400 805/605	84 401 805/605	84 402 805/605	
6 A		84 402 006									84 402 806/606
7.5 A	84 400 007	84 400 053/153	84 402 007	84 400 253	84 401 007	84 401 055	84 440 007	84 400 807/607	84 401 807/607	84 402 807/607	
10 A	84 400 010	84 400 054/154	84 402 010	84 400 254	84 401 010	84 401 056	84 440 010	84 400 810/610	84 401 810/610	84 402 810/610	
15 A	84 400 015	84 400 055/155	84 402 015	84 400 255	84 401 015	84 401 057	84 440 015	84 400 815/615	84 401 815/615	84 402 815/615	
20 A	84 400 020	84 400 056/156	84 402 020	84 400 256	84 401 020	84 401 058	84 440 020	84 400 820/620	84 401 820/620	84 402 820/620	
25 A	84 400 025	84 400 057	84 402 025	84 400 225	84 401 025	84 401 059	84 440 025	84 400 825/625	84 401 825/625	84 402 825/625	
30 A	84 400 060	84 400 058	84 402 030	84 400 230				84 400 860/660	84 401 830/630	84 402 830/630	

Ratings 0.5; 0.75; 1.5 A are available.

Mounting hardware		HV							
Threaded barrel	M12-0.75								
Threaded barrel	M12-100								
7/16		●	●	●	●	●	●	●	●
Terminal Screw	8-32 UNC	●	●	●	●	●	●	●	●
	M4		●						
Terminal		Offset	Offset	Offset	Offset	Aligned	Aligned	Aligned	Offset

Button		HV							
Green color									
Black color		●	●	●	●	●	●	●	
Long neck option		●							

Conformity standard		HV							
EN 2495			M		U				
EN 2995									004/005
EN 3773					004				
AS33201 - MS3320	●	QPL		QPL					
VG 95345 TEIL 6			●						
BACC 18Z&18AD like					●				

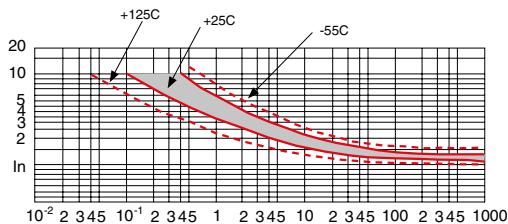
Mass / MTBF / Vibration / Technical file		HV							
Mass without mounting hardware (g)	< 18	< 18	< 18	< 18	< 18	< 18	< 20		< 20
Mass with mounting hardware (g)	< 21	< 20	< 20	< 20	< 20	< 20	< 22		< 22
MTBF FH (Typical)	> 7.2 M	> 7.2 M	> 7.2 M	> 7.2 M	> 7.2 M	> 7.2 M	> 7.2 M		> 3.6 M
Vibrations, for detail see below	MIL	VG	HV	EN	EN	EN	EN	EN	VG
Technical File	SP4374/9944		SP9930		SP4356				

GENERAL CHARACTERISTICS															
Electrical															
28 VDC		115 VAC (400 Hz)													
Breaking current 1co + 2OCC	6000 A		2500 A												
Dielectric	1500 V		1500 V												
Endurance cycles	5000 (with L/R: 5 ms)		5000 (with cos fi: 0.7)												
Insulation resistance	above 100 MΩ		above 100 MΩ												
Working life (endurance) at 5x RC	50 cycles		50 cycles												
Auxiliary contact current	0.1..0.2 A		0.1..0.2 A												
Voltage drop compliance	EN2495/2995/MS3320/AS33201		EN2495/2995/MS3320/AS33201												
Mechanical															
Operating force	3,5N< push<45N / 5N<pull<30N														
Endurance	without load: 5000 cycles	resistive load: 2500 cycles													
Tightening torque	barrel nut: recommended: 4 ± 0.25 N.m maximum : 5.0 N.m		terminal screw: recommended: 1.6 ± 0.1 N.m maximum : 2.0 N.m												
Environmental															
Salt spray	48h 5% NaCl														
Humidity: Test b	RTCA DO160 10 cycles														
Operating temperature	-60°C +125°C for all ratings except 30 A: - 60°C + 90°C														
Acceleration (centrifugal)	17 g														
Vibrations	EN (at 70°C)		MIL & VG (at 71°C)												
Sinusoidal (80..2000 Hz)	10 g-PK and 5g-PK after 500Hz at 90% of RC		10 g-PK at 100 % of RC and 15 g-PK at 0% of RC												
Random (10.. 2000 Hz)	5.82 Grms at 90% of RC		9.26 Grms at 100 % of RC												
Shock	50 g halfsine 11 msec 6 directions		50 g halfsine 11 msec 6 directions												
			75 g halfsine 6 msec 6 directions												

CONTACT CROUZET

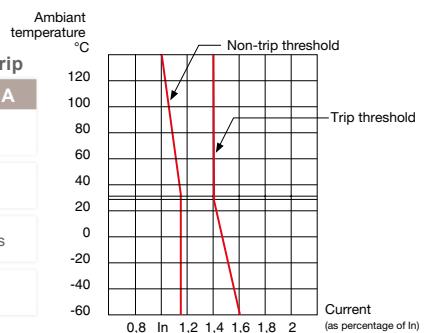
CURVES

Trip times envelope for temperature from -55°C to 125°C (direct overload)

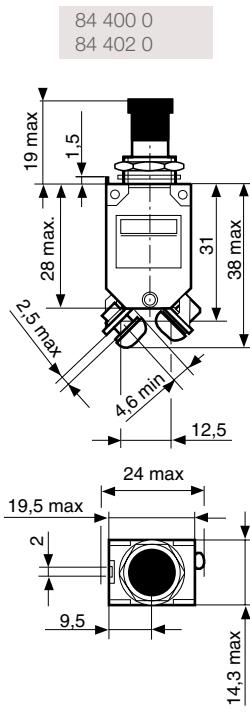


Maximum and minimum limit of ultimate trip

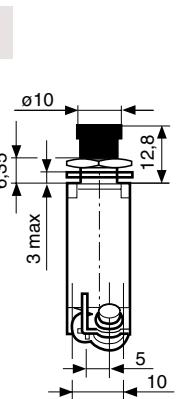
Rating	1.5 → 5 A	7.5 → 25 A
Non tripping point at 25°C	1.15 * RC	1.15 * RC
Tripping point at 25°C	1.4 * RC	1.4 * RC
Tripping time at 2 * RC	2 s → 15 s	4 s → 20 s
Non tripping point at 125°C	1 * RC	1 * RC



DIMENSIONS



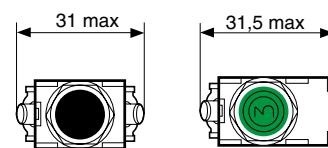
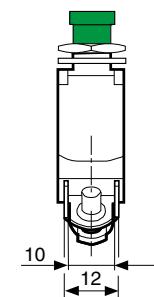
84 400 6-8
84 402 6-8



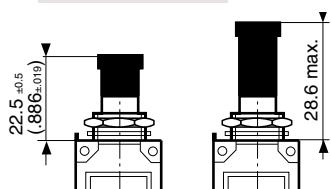
84 401 0

8-8

84 401 6-8



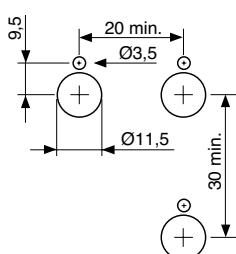
Versions 84 400 1xx



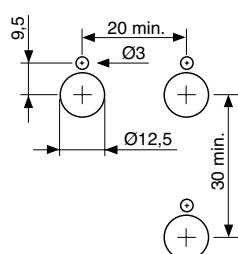
PANEL CUTOUT RECOMMENDATION

Thickness: 1.6 mm → 3 mm

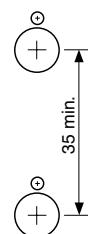
Versions 84 400 0



Versions 84 402 0



Versions 84 401 0 - 6 - 8



SMALL MODEL CIRCUIT BREAKER THREE POLE DPMT

REFERENCES



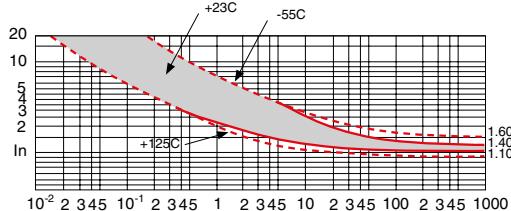
Rating		No signal contact				Non polarised/polarised signal contact			
1 A	84 410 001	84 411 001	84 412 001	84 413 001	84 414 001	84 450 001	84 410 801/601	84 411 801/601	84 412 801/601
2 A	84 410 002	84 411 002	84 412 002	84 413 002	84 414 002	84 450 002	84 410 802/602	84 411 802/602	84 412 802/602
2.5 A	84 410 012	84 411 012	84 412 012	84 413 012	84 414 012	84 450 012	84 410 812/612	84 411 812/612	84 412 812/612
3 A	84 410 003	84 411 003	84 412 003	84 413 003	84 414 003	84 450 003	84 410 803/603	84 411 803/603	84 412 803/603
4 A			84 412 004						84 412 804/604
5 A	84 410 005	84 411 005	84 412 005	84 413 005	84 414 005	84 450 005	84 410 805/605	84 411 805/605	84 412 805/605
6 A			84 412 006						84 412 806/606
7.5 A	84 410 007	84 411 007	84 412 007	84 413 007	84 414 007	84 450 007	84 410 807/607	84 411 807/607	84 412 807/607
10 A	84 410 010	84 411 010	84 412 010	84 413 010	84 414 010	84 450 010	84 410 810/610	84 411 810/610	84 412 810/610
15 A	84 410 015	84 411 015	84 412 015	84 413 015	84 414 015	84 450 015	84 410 815/615	84 411 815/615	84 412 815/615
20 A	84 410 020	84 411 020	84 412 020	84 413 020	84 414 020	84 450 020	84 410 820/620	84 411 820/620	84 412 820/620
25 A	84 410 025	84 411 025	84 412 025	84 413 025	84 414 025	84 450 025	84 410 825/625	84 411 825/625	84 412 825/625
30 A			84 412 030	84 413 030		84 450 030			
Mounting hardware									
Threaded barrel	M12-0.75 M12-100 7/16		●	●	●				●
Terminal Screw	8-32 UNC M4	●	●	●	●	●	●	●	●
Terminal		Offset	Offset	Offset	Offset	Aligned	Offset	Offset	Offset
Button									
Green color						●	●	●	
Black color		●	●	●	●				
Long neck									
Conformity standard									
EN 2592		U 004	M 003						
EN 3774							004/005		
EN 2996									
VG 95345 TEIL 11			●						●
AS 14154B/MS14154	●					QPL	●		
BACC 18AC&18AE like									
Mass / MTBF / Vibration / Technical file									
Mass without mounting hardware (g)			< 46						< 51
Mass with mounting hardware (g)			< 55						< 60
MTBF FH (Typical)			> 1,2 M						> 700 000
Vibration, for detail see below	MIL	EN	VG	EN	MIL	EN	EN	EN	EN
Technical File	-	-	-	-	-	-	-	-	

GENERAL CHARACTERISTICS

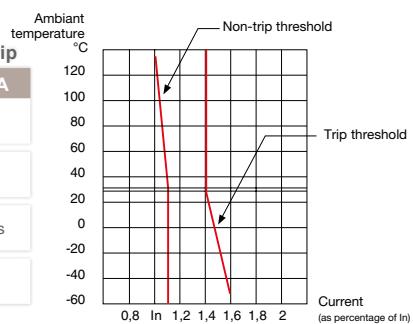
Electrical		CONTACT CROUZET			
Breaking current 1CO + 2OCO	2000 A	115/200 VAC (400 Hz)			
Dielectric	1500 V	115/200 VAC 60 Hz-230/400 VAC 50 Hz			
Endurance (electrical overloads)	5000 (with cos fi: 0.7)				
Insulation resistance	above 100 MΩ				
Working life (endurance) at 5xRC	50 cycles				
Auxiliary contact current	0.1...0.2 A				
Voltage drop compliance	MS14154/AS14154A/EN2592/2996/3774				
Mechanical					
Operating force	8N<push<80N / 5N<pull<30N				
Endurance (manual open/close)	no load / 5000 cycles				
Tightening torque	on resistive load / 5000 cycles				
		barrel nut: recommended: 4 ± 0.25 N.m maximum : 5.0 N.m terminal screw: recommended: 1.6 ± 0.1 N.m maximum : 2.0 N.m			
Environmental					
Salt spray	48h 5% NaCl				
Humidity: Test b	RTCA DO160 10 cycles				
Operating temperature	-60°C +125°C for all ratings except 30 A: -60°C + 90°C				
Acceleration (centrifugal)	17 g				
Vibrations	EN at 70°C	MIL & VG (at 71°C)			
Sinusoidal (80...2000 Hz)	10 g-PK and 5g-PK after 500Hz at 90 % of RC	10 g-PK at 100% of RC & 15 g-PK at 0% of RC			
Random (10.. 2000 Hz)	5.82 Grms at 90 % of RC	9.26 Grms at 100 % of RC			
Shock	50 g halfsine 11 msec 6 directions	50 g halfsine 11 msec 6 directions			

CURVES

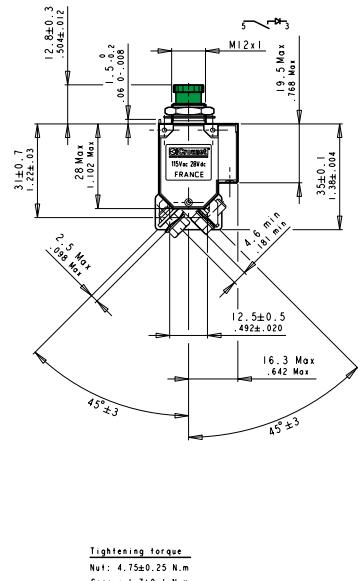
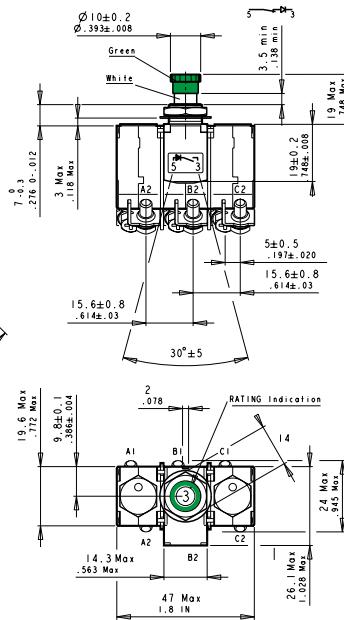
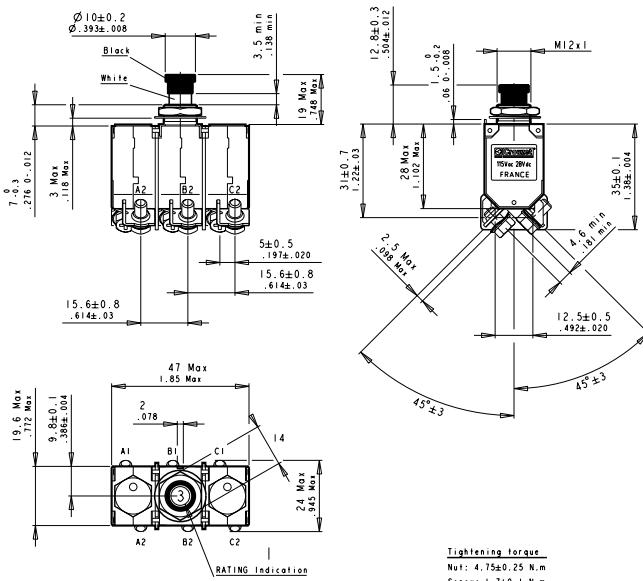
Trip times envelope for temperature from -55°C to 125°C (direct overload)

**Maximum and minimum limit of ultimate trip**

Rating	1.5 → 5 A	7.5 → 25 A
Non tripping point at 25°C	1.15 * RC	1.15 * RC
Tripping point at 25°C	1.4 * RC	1.4 * RC
Tripping time at 2 * RC	2 s → 15 s	4 s → 20 s
Non tripping point at 125°C	1 * RC	1 * RC

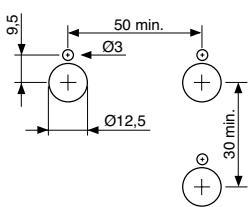
**DIMENSIONS**

84 411 0 84 412 0
84 413 0 84 414 0

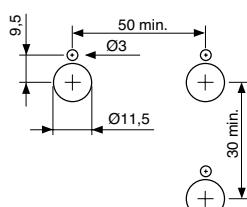
**PANEL CUTOUT RECOMMENDATION**

Thickness: 1.6 mm → 3 mm

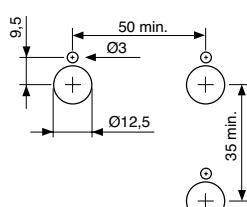
84 411 0 84 412 0
84 413 0



84 414 0



84 411 6 84 411 8
84 412 8 84 413 6



BIG MODEL CIRCUIT BREAKER SINGLE POLE

DGMU



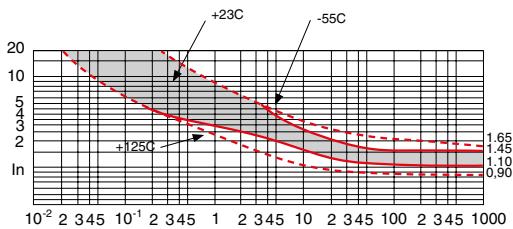
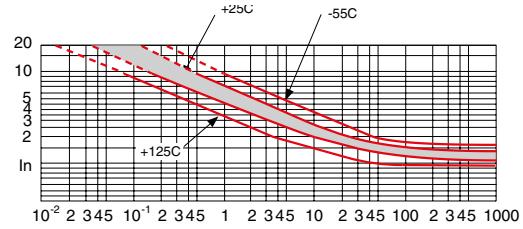
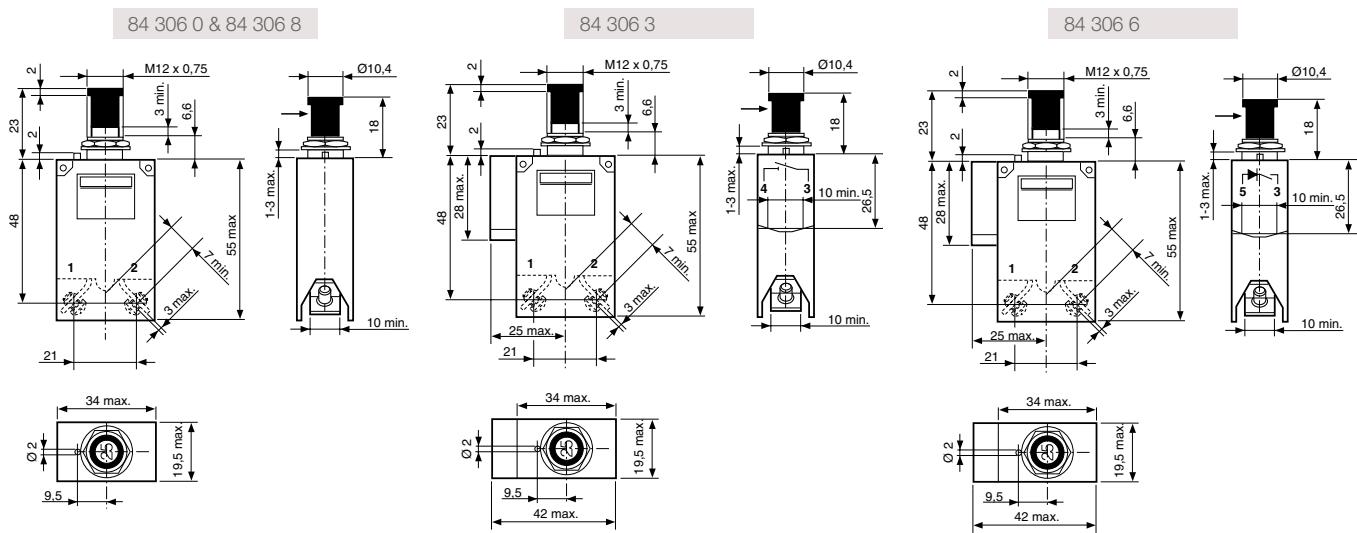
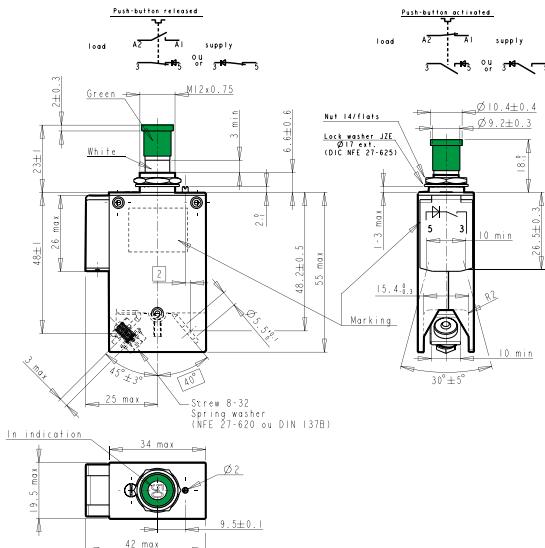
REFERENCES

Rating	No signal contact	No signal contact long trip time	Non polarised/polarised signal contact	Polarised signal contact
15 A	84 306 015			
20 A	84 306 020	84 306 016		
25 A	84 306 025	84 306 017	84 306 825	84 306 325/625
30 A	84 306 030		84 306 830	84 306 330/630
35 A	84 306 035	84 306 018	84 306 835	84 306 335/635
40 A	84 306 080		84 306 840	84 306 340/640
50 A	84 306 050	84 306 019	84 306 850	84 306 350/650
60 A			84 306 860	84 306 319/619
				84 306 321/621
Mounting hardware				
Threaded barrel	M12-0.75 M12-100 7/16	●	●	●
Terminal Screw	8-32 UNC M4	●	●	●
Hole ø5.5 for Bus-Bar & 40° angle				●
Button				
Green color			●	●
Black color	●	●	●	
Conformity standard				
EN 2794	003	004		
EN 3661			004/005	004/005
BACC 18R&18X like		●		006
Mass / MTBF / Vibration / Technical file				
Mass without mounting hardware (g)	61	61		66
Mass with mounting hardware (g)	65	65		70
MTBF FH (Typical)	> 10 M	> 10 M		> 6 M
MIL vibration condition Sinus/Random	A & C	A & C		A & C
Technical File	-	SP4393	-	SP4339 SP9300

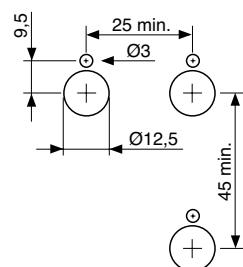
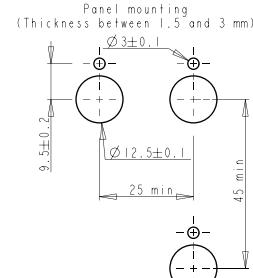
GENERAL CHARACTERISTICS

Electrical				
Breaking current 1co + 2OCC	28 VDC	115 VAC (400 Hz)	115 VAC 60 Hz-230 VAC 50Hz	
Dielectric	4000 A ; 2000 A long trip	2000 A ; 1500 A long trip		
Endurance (electric overloads)	1500 V	1500 V		
Insulation resistance	5000 (with L/R: 5 ms)	5000 (with cos fi: 0.7)		
Working life (endurance) at 5xRC	above 100 MΩ	above 100 MΩ		
Voltage drop compliance	50 cycles	50 cycles		
	EN2794/3661	EN2794/3661		
Mechanical				
Operating force	3,5N<push<55N / 5N<pull<40N			
Endurance (manual open/close)	no load : 5 000 cycles			
Tightening torque	on resistive load : 2 500 cycles			
	barrel nut: recommended: 4 ± 0.25 N.m maximum : 5.5 N.m	terminal screw: recommended: 2.35 ± 0.15 N.m maximum : 2.5 N.m		
Environmental				
Salt spray	48h / 5% NaCl			
Humidity: Test b	RTCA DO160 / 10 cycles			
Operating temperature	-60°C +125°C			
Acceleration (centrifugal)	up to 17g			
Shock	50 g 3 halfsine 11 msec 6 directions			
Vibration (sinusoidal)	10 g-PK from 70 to 20000 Hz (MIL-STD-202 method 204 D condition A with 90 % of RC)			
Vibration (random at RC)	9.26 Grms (MIL-STD-202 method 214 A condition C with 90 % of RC)			

CONTACT CROUZET

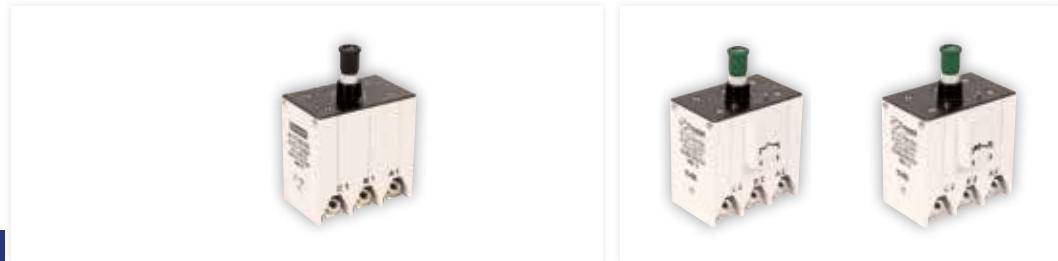
CURVES**Standard trip time (EN compliant)****Long trip time****DIMENSIONS****84 306 6 Bus-Bar EN 3661-006****PANEL CUTOUT RECOMMENDATION**

› Thickness 1.6 mm → 3 mm

Versions 84 306 0 - 3 - 6**84 306 6 Bus-Bar EN 3661-006**

BIG MODEL CIRCUIT BREAKER THREE POLE

DGMT



REFERENCES

Rating		No signal contact		No signal contact long trip time		Non polarised/polarised signal contact		Polarised signal contact
15 A	84 313 015							
20 A	84 313 020	84 313 036	84 313 061	84 313 820	84 313 320/620	84 313 316/613	84 313 621/631	
25 A	84 313 025	84 313 037	84 313 062	84 313 825	84 313 325/625	84 313 317/617	84 313 622/632	
30 A				84 313 830	84 313 330/630			
35 A	84 313 035	84 313 038	84 313 063	84 313 835	84 313 335/635	84 313 318/618	84 313 623/633	
41 A	84 313 041			84 313 840				
50 A	84 313 050	84 313 058	84 313 066	84 313 850	84 313 350/650	84 313 319/619	84 313 624/634	
60 A				84 313 860				

Mounting hardware

Threaded barrel	M12-0.75	●	●	●	●	●	●	●
	M12-100							
	7/16							
Terminal Screw	8-32 UNC		●	●	●	●	●	●
	M4	●						
Hole ø5.5 for Bus-Bar & 40° angle			●					●

Button

Green color								
Black color	●	●	●		●	●	●	●

Conformity standard

EN 2665	003	004				004/005	004/005	006
EN 3662								
10-60806 like				●				

Mass / MTBF / Vibration / Technical file

Mass without mounting hardware (g)	156		156		161	
Mass with mounting hardware (g)	165		165		170	
MTBF FH (Typical)	> 5 M		> 5 M		> 26 M	
MIL vibration condition Sinus/Random	A & C		A & C		A & C	
Technical File	-	SP4679	ASNE459	-	SP4340	SP4346

GENERAL CHARACTERISTICS

Electrical		CONTACT CROUZET		
Breaking current 1CO + 2OCC	115/200 VAC (400 Hz) 2000 A ; 1500 A long trip		115/200 VAC 60 Hz-230/400 VAC 50 Hz	
Dielectric	1500 V			
Endurance (electric overloads)	5000 (with cos fi: 0.7)			
Insulation resistance	above 100 MΩ			
Working life (endurance) at 5xRC	50 cycles			
Auxiliary contact current	0.1..0.2 A			
Voltage drop compliance	EN2665/3662			

Mechanical

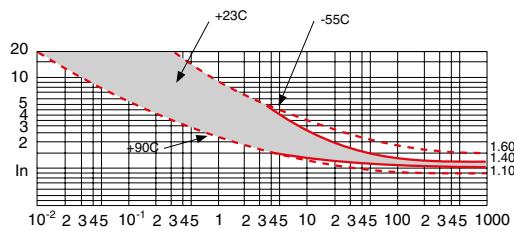
Operating force	20N<push<80N / 5N<pull<45N	
Endurance (manual open/close)	no load : 5000 cycles on resistive load : 2500 cycles	
Tightening torque	barrel nut: recommended: 4 ± 0.25 N.m maximum: 5.5 N.m terminal screw: recommended: 2.35 ± 0.15 N.m maximum : 2.5 N.m	

Environmental

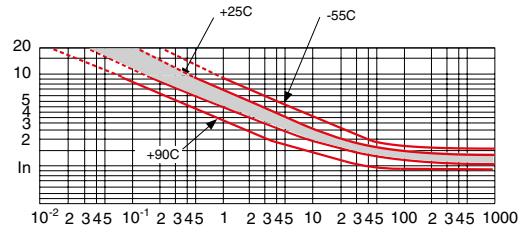
Salt spray	48h / 5% NaCl	
Humidity: Test b	RTCA DO160 / 10 cycles	
Operating temperature	-55°C +90°C	
Acceleration	up to 40 g	
Shock	50 g 3 halfsine 11 msec 6 directions	
Vibration (sinusoidal)	10 g-PK from 70 to 20000 Hz (MIL STD202 method 204 D condition A with 90 % of RC)	
Vibration (random at RC)	9.26 Grms (MIL STD202 method 214 A condition C with 90 % of RC)	

CURVES

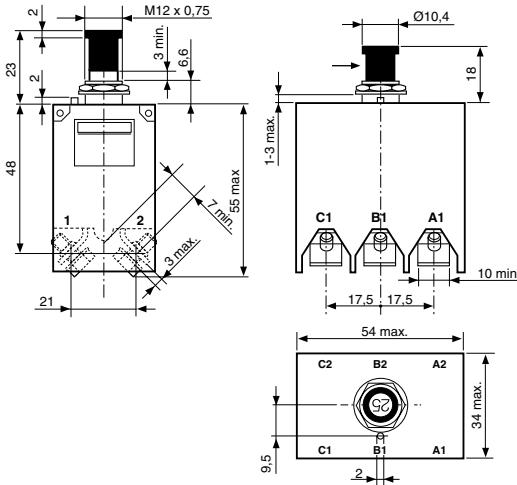
Standard trip time (EN compliant)



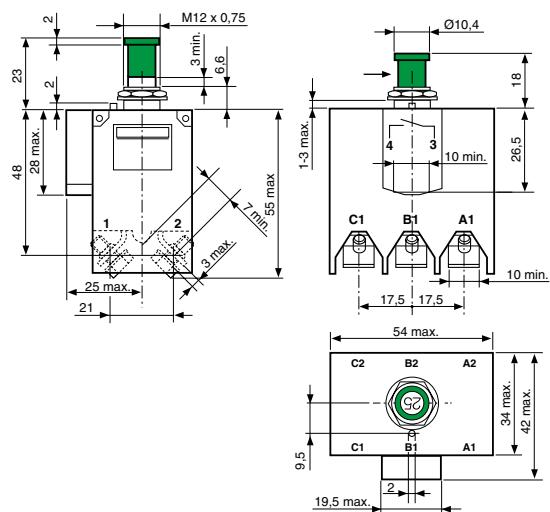
Long trip time

**DIMENSIONS**

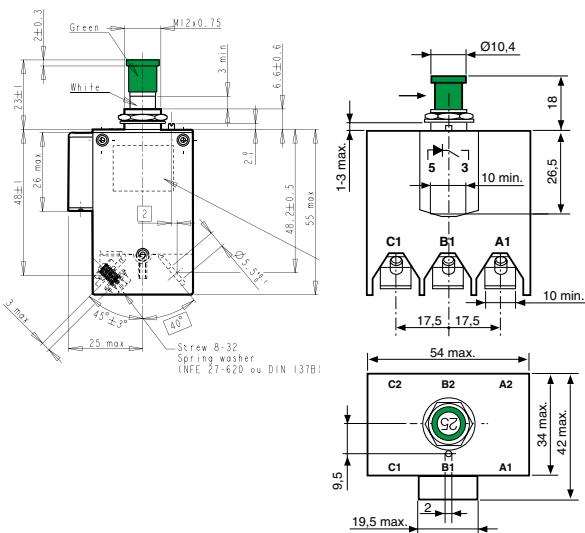
84 313 0



84 313 3 - 84 313 6

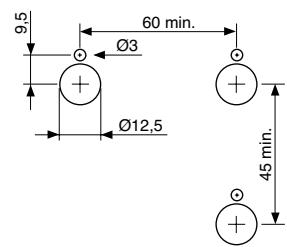


84 313 6 Bus-Bar EN 3662-006

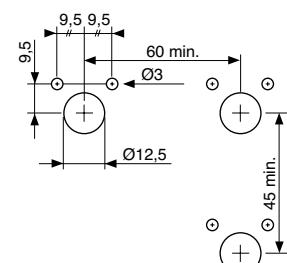
**PANEL CUTOUT RECOMMENDATION**

Thickness 1.6 mm → 3 mm

Versions 84 313 0 - 3 - 6



Versions Bus-Bar EN 3662-006



FROG LEGS TERMINALS

SMALL MODEL CIRCUIT BREAKER



REFERENCES

Rating	1 pole 45°	1 pole 45°	1 pole 60°	3 pole 45°	3 pole 60°
0.5 A	84 406 011				
1 A	84 406 001	84 437 001	84 437 201	84 417 001	84 417 201
2 A	84 406 002	84 437 002	84 437 202	84 417 002	84 417 202
2.5 A	84 406 012	84 437 012	84 437 212	84 417 012	84 417 212
3 A	84 406 003	84 437 003	84 437 203	84 417 003	84 417 203
4 A*					
5 A	84 406 005	84 437 005	84 437 205	84 417 005	84 417 205
6 A*					
7.5 A	84 406 007	84 437 007	84 437 207	84 417 007	84 417 207
10 A	84 406 010	84 437 010	84 437 210	84 417 010	84 417 210
15 A	84 406 015	84 437 015	84 437 215	84 417 015	84 417 215
20 A	84 406 020	84 437 020	84 437 220	84 417 020	84 417 220
25 A	84 406 025	84 437 025	84 437 225	84 417 025	84 417 225
30 A		84 437 030	84 437 230	84 417 030	84 417 230

* contact Crouzet for this rating

Mounting hardware					
Threaded barrel	M12-0.75				
	M12-100				
	7/16	●		●	
Terminal Screw	6-32 UNC	●		●	
	M4		●	●	●

Button color					
Green					
Black	●	●	●	●	●

Conformity standard					
EN 2495*	●	●	●		
EN 2995*	●	●	●		
EN 2592*				●	●
EN 2996*				●	●
EN 3774*				●	●
MS26574 **		QPL			

* for performance ** for terminal configuration

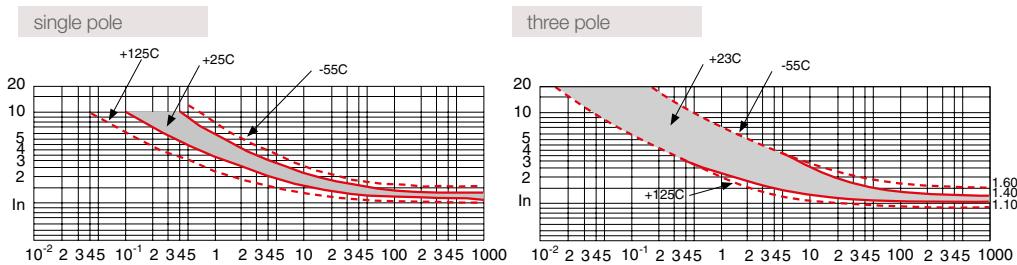
Mass/MTBF/technical file					
Mass without mounting hardware (g)	< 18	< 18	< 19	< 54	< 56
Mass with mounting hardware (g)	< 20	< 20	< 21	< 63	< 65
MTBF FH (Typical)	> 7.2 M	> 7.2 M	> 7.2 M	> 1.7 M	> 1.7 M
Technical file	SP 990100	SP 991700	SP 992000	SP 991900	SP 992100

GENERAL CHARACTERISTICS

Electrical		Single Pole	Three pole
Breaking current 1CO + 2OCO	28 VDC	115 VAC (400 Hz)	115/200 VAC (400 Hz)
Dielectric	6000 A	2500 A	2000 A
Endurance cycles	1500 V	1500 V	1500 V
Insulation resistance	5000 (with L/R: 5 ms)	5000 (with cos fi: 0.7)	5000 (with cos fi: 0.7)
Working life (endurance) at 5xRC	above 100 MΩ	above 100 MΩ	above 100 MΩ
Auxiliary contact current (if present)	50 cycles	50 cycles	50 cycles
Voltage drop compliance	0.1..0.2 A	0.1..0.2 A	0.1..0.2 A
	EN2495/2995/MS3320/AS3320	EN2495/2995/MS3320/AS3320	MS14154/AS14154A/EN2592/2996/3774
Mechanical			
Operating force	3,5N<push<45N / 5N<pull<30N		8N<push<80N / 5N<pull<80N
Endurance	mechanical (no load) 5 000 cycles		mechanical (no load) 5000 cycles
Tightening torque (barrel nut)	on resistive load 2 500 cycles		on resistive load 2500 cycles
Tightening torque (terminal screw)	recommended: 4 ± 0.25 N.m maximum : 5.0 N.m		recommended: 4±0.25 N.m maximum: 5.0 N.m
	recommended: 1.6 ± 0.1 N.m maximum : 2.0 N.m		recommended: 1.6±0.1 N.m maximum: 2.0 N.m
Environmental			
Salt spray	48h 5% NaCl		
Humidity: Test b	RTCA DO160 10 cycles		
Operating temperature	-60°C +125°C for all ratings except 30 A: -60°C + 90°C		
Acceleration (centrifugal)	up to 40 g		
Shock	50 g alfsine 11 msec		

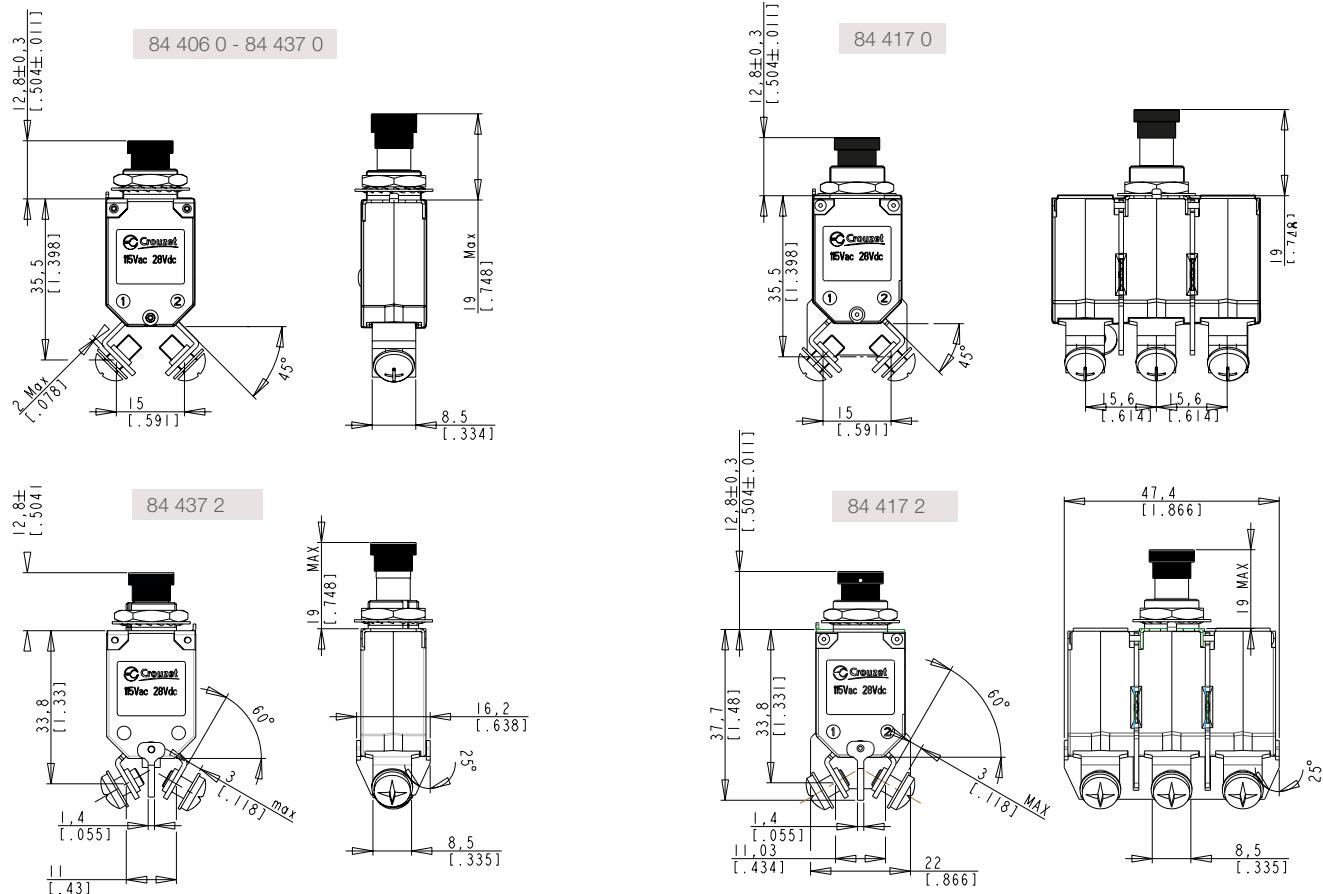
CURVES

Trip times envelope for temperature from -55°C to 125°C (direct overload)



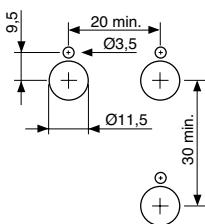
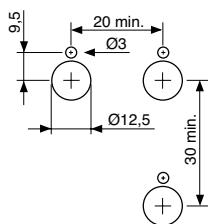
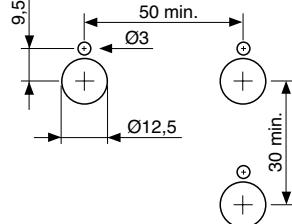
Maximum and minimum limit of ultimate trip

Rating	1.5 → 5 A	7.5 → 25 A
Non tripping point at 25°C	1.15 * RC	1.15 * RC
Tripping point at 25°C	1.4 * RC	1.4 * RC
Tripping time at 2 * RC	2 s → 15 s	4 s → 20 s
Non tripping point at 125°C	1 * RC	1 * RC

DIMENSIONS**PANEL CUTOUT RECOMMENDATION**

Thickness 1.6 mm → 3 mm

Versions 84 406 0

Versions 84 437 0
84 437 1 - 84 437 2Versions 84 417 0 - 84 417 1
84 417 20

PUSH-PULL PUSH-FIT 6.3 MM BLADE

SMALL MODEL CIRCUIT BREAKER



REFERENCES

Rating	no auxiliary contacts	no auxiliary contacts	no polarised/polarised	no auxiliary contacts
0.5 A		84 408 111		84 418 011
1 A	84 408 001	84 408 101	84 408 801/601	84 418 001
2 A	84 408 002	84 408 102	84 408 802/602	84 418 002
2.5 A	84 408 012	84 408 112	84 408 812/612	84 418 012
3 A	84 408 003	84 408 103	84 408 803/603	84 418 003
4 A	84 408 004	84 408 104	84 408 804/604	84 418 004
5 A	84 408 005	84 408 105	84 408 805/605	84 418 005
6 A	84 408 006	84 408 106	84 408 806/606	84 418 006
7.5 A	84 408 007	84 408 107	84 408 807/607	84 418 007
10 A	84 408 010	84 408 110	84 408 810/610	84 418 010
15 A	84 408 015	84 408 115	84 408 815/615	84 418 015
20 A	84 408 020	84 408 120	84 408 820/620	84 418 020
25 A	84 408 025	84 408 125	84 408 825/825	84 418 025
Mounting hardware				
Straight terminals without screws	●	●	●	●
Barrel threadings				
Conical barrel	●	●	●	●
Button				
Green color			●	
Black color	●	●		●
Long neck (long button)		●	●	
Conformity standard				
EN 2495*	●			●
EN 2995*		004	005	
EN3773-006	●	●		
EN3774-006				●
AS 33201	●	●	●	

* for thermal performance and auxiliary contact performance

Mass/MTBF / Technical file

No mounting hardware	< 14,5	< 15,5	< 16,5	< 51
MTBF FH (Typical)	> 7.2 M	> 7.2 M	> 3.6 M	> 1.7 M
Technical file	SP 991600	SP 991800	SP 991800	SP 991500

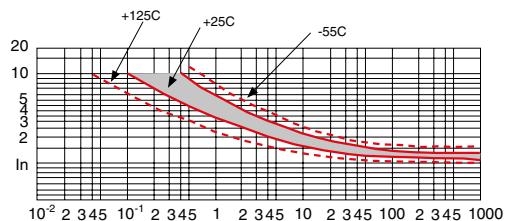
GENERAL CHARACTERISTICS

Electrical	Single pole	Three pole
28 VDC	115 VAC (400 Hz)	115/200 VAC (400 Hz)
Breaking current 1CO + 2OCO	6000 A	2500 A
Dielectric	1500 V	1500 V
Endurance cycles	5000 (with L/R: 5 ms)	5000 (with cos fi: 0.7)
Insulation resistance	above 100 MΩ	above 100 MΩ
Working life (endurance) at 5xRC	50 cycles	50 cycles
Auxiliary contact current (if present)	0.1..0.2 A	0.1..0.2 A
Voltage drop compliance	EN2495/2995/MS3320/AS33201	EN2495/2995/MS3320/AS33201
Mechanical		
Operating force	3,5N< push<45N / 5N<pull<30N mechanical (no load) 5 000 cycles	8N<push<80N / 5N<pull<80N mechanical (no load) 5000 cycles
Endurance	on resistive load 2 500 cycles	on resistive load 2500 cycles
Tightening torque (barrel nut)	recommended: 4 ± 0.25 N.m maximum : 5.0 N.m	recommended: 4 ± 0.25 N.m maximum : 5.0 N.m
Tightening torque (terminal screw)	recommended: 1.6 ± 0.1 N.m maximum : 2.0 N.m	recommended: 1.6 ± 0.1 N.m maximum : 2.0 N.m
Environmental		
Salt spray	48h 5% NaCl	
Humidity: Test b	RTCA DO160 10 cycles	
Operating temperature	-60°C +125°C for all ratings except 30 A: - 60°C + 90°C	
Acceleration (centrifugal)	up to 40 g	
Shock	50 g 3 halfsine 11 msec	
Vibration (sinusoidal) single pole	10 g-PK from 70 to 2000 Hz (MIL STD 202 method 204 D condition B with 90% of RC)	
Vibration (random) single pole	9.26 Grms (MIL STD 202 method 214 A condition E with 90% of RC)	

PUSH-FIT 0.25 INCH TAB

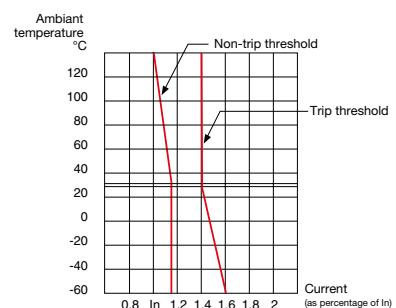
CURVES

Trip times envelope for temperature from -55°C to +125°C (direct overload)



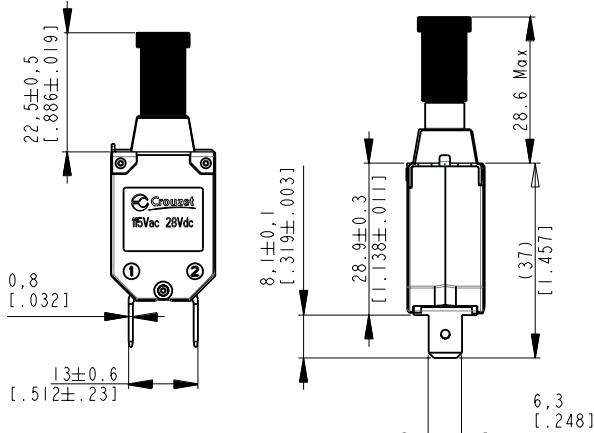
Maximum and minimum limit of ultimate trip

Rating	1.5 → 5 A	7.5 → 25 A
Non tripping point at 25°C	1.15 * RC	1.15 * RC
Tripping point at 25°C	1.4 * RC	1.4 * RC
Tripping time at 2 * RC	2 s → 15 s	4 s → 20 s
Non tripping point at 125°C	1 * RC	1 * RC

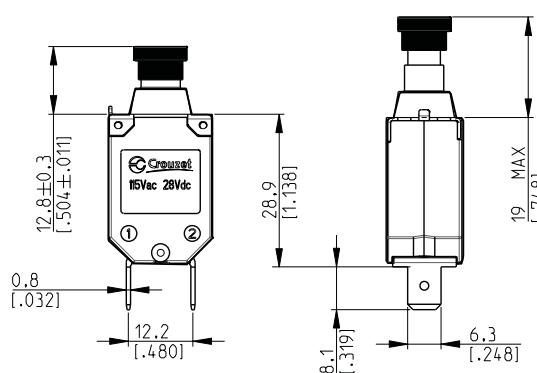


DIMENSIONS

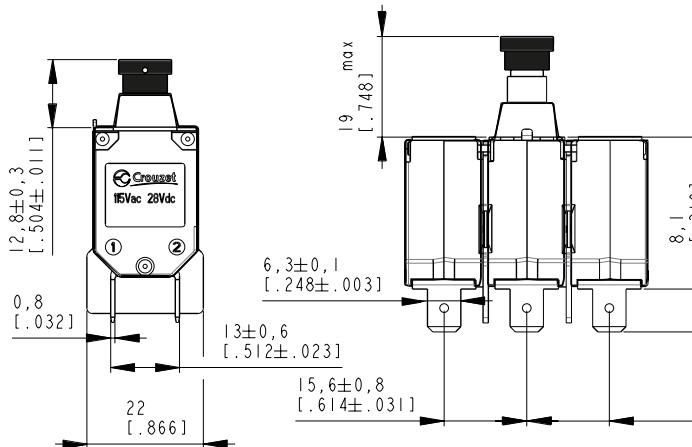
84 408 1



84 408 0

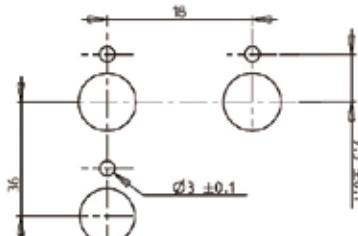


84 418 0



PANEL CUTOUT RECOMMENDATION

Required panel thickness for centring grommet 79219333: 1.6 mm



PUSH-PUSH & FLYING LEADS VERSION

SINGLE POLE SMALL MODEL CIRCUIT BREAKER

Read also p. 48



REFERENCES

Rating	Faston	Flying leads
1 A	84 405 001	
1.5 A		84 405 040
2 A	84 405 002	
2.5 A	84 405 012	
3 A	84 405 003	
5 A	84 405 005	
7.5 A	84 405 007	84 405 045
10 A	84 405 010	
15 A	84 405 015	
20 A	84 405 020	
25 A	84 405 025	

Mounting hardware

Faston terminal Barrel nut M12-100 + 500mm flying leads

Button color

White	●	●
-------	---	---

Conformity standard

Air 6 625-403	●	●
GAM TI-II-40	●	●
EN 3773-3774*	●	●

* our equipment complies with EN standards

Mass / MTBF / Technical file

Weight	< 15	< 25
MTBF FH (Typical)	> 3.6 M	> 3.6 M
Technical file		SP 4397 & SP 9925

GENERAL CHARACTERISTICS

Electrical

Breaking current 1CO + 2OCO	28 VDC	115 VAC (400 Hz)	115 VAC 60 Hz-230 VAC 50 Hz
Dielectric	3000 A	1500 A	
Endurance cycles	1500 V	1500 V	
Insulation resistance	5000	5000	
Working life (endurance) at 5° RC	above 100 MΩ	above 100 MΩ	CONTACT Crouzet
Auxiliary contact current	1000 cycles	1000 cycles	
Voltage drop compliance	0.1..0.2 A	0.1..0.2 A	
	EN2495/2995/MS3320/AS33201	EN2495/2995/MS3320/AS33201	

Mechanical

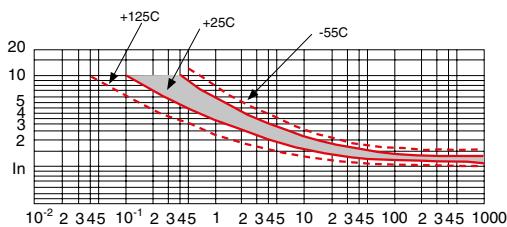
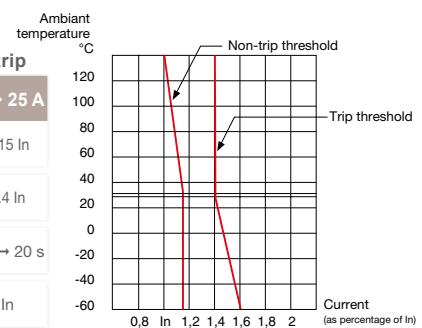
Operating force		
Endurance	no load	40 000 cycles
	on resistive load	40 000 cycles
Tightening torque (barrel nut)	recommended: 4 N.m ; Max.: 5 N.m	
Tightening torque (terminal screw)	1.7 N.m ±0.1	

Environmental

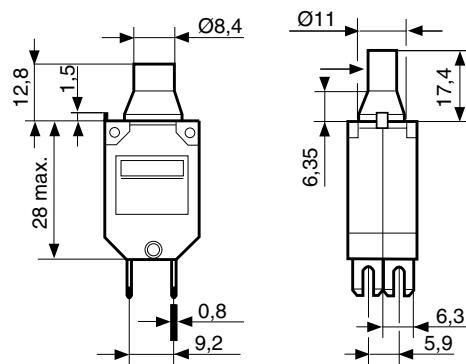
Salt spray	48h	5% NaCl
Humidity: Test b	RTCA DO160	10 cycles
Operating temperature	-60°C +125°C	
Acceleration	up to 20 g	
Shock	up to 50 g (11 ms)	
Vibration (sinusoidal)		10 g-PK from 10 to 2000 Hz
Vibration (random at RC)		up to 9.26 Grms from 10 to 2000 Hz

CURVES

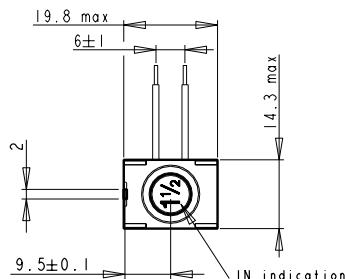
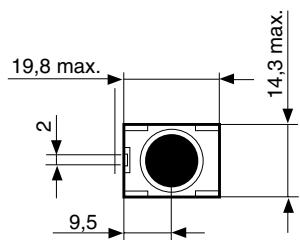
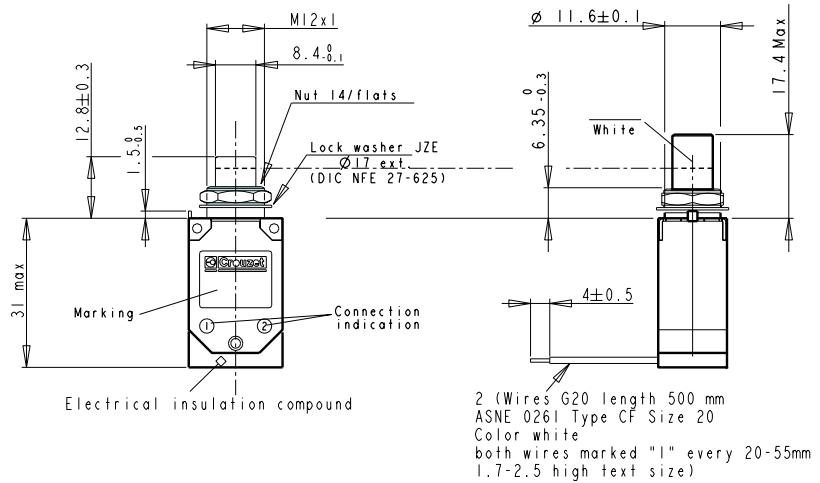
Trip times envelope for temperature from -55°C to +125°C (direct overload)

**Maximum and minimum limit of ultimate trip****DIMENSIONS**

84 405 0

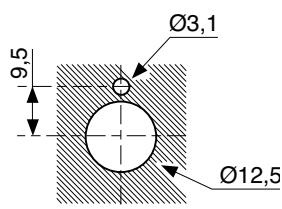


84 405 040

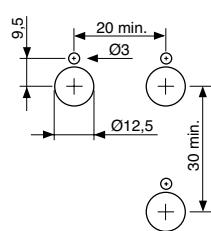
**PANEL CUTOUT RECOMMENDATION**

Thickness 1.6 mm → 3 mm

Version 84 405 0



Version 84 405 04X



GROUND FAULT & ARC FAULT CIRCUIT BREAKER

GF-AFCB 115/200 VAC 360 .. 800 Hz

Read also p. 8-11

REFERENCES



Rating	GF-AFCB**	Three pole AFCB	Single pole AFCB	Software + Breaker reader
1 A				
3 A	84 411 136	84 411 103	84 401 503	
5 A	84 411 137	84 411 105	84 401 505	
7.5 A	84 411 138	84 411 107	84 401 507	
10 A	84 411 139	84 411 110	84 401 510	
15 A	84 411 140	84 411 115	84 401 515	
20 A	84 411 141	84 411 120	84 401 520	
25 A	84 411 142	84 411 125	84 401 525	

Accessories: breaker reader + CD

** on request the GFCB is available in star or triangle configuration with different thresholds

84 411 101

Mounting hardware				
Threaded barrel	M12-0.75			
Threaded barrel	M12-100	●	●	●
	7/16			
Terminal Screw	8-32 UNC	●	●	●
	M4			

Button color				
Green				
Black	●	●	●	

Conformity standard				
EN 2592 - EN 2996*	●	●		
EN 2495*			●	
AS 5692	●	●	●	

* for thermal part

Mass / MTBF / Technical file				
Without mounting hardware	< 141	< 141	< 31	
With mounting hardware	< 150	< 150	< 33	
MTBF FH (Typical)	> 150 000	> 150 000	> 450 000	

GENERAL CHARACTERISTICS

Electrical		
Breaking current 1CO + 2OCC	2000 A	
Dielectric	1500 V	
Endurance cycles	5000 (with cos fi: 0.7)	
Insulation resistance	above 100 MΩ	
Working life (endurance) at 5° RC	50 cycles	
Auxiliary contact current	0.1..0.2 A	
Voltage drop compliance	MS14154/AS14154A/EN2592/2996/3774	

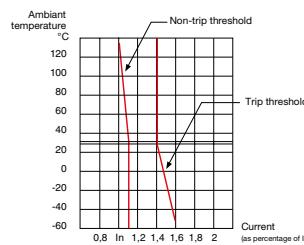
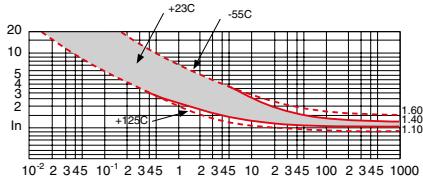
Mechanical		
Operating force	8N<push<80N	5N<pull<30N
Endurance	no load on resistive load	5 000 cycles 5 000 cycles
Tightening torque (barrel nut)	recommended: 4 N.m ; Max.: 5 N.m	
Tightening torque (terminal screw)	1.7 N.m ±0.1	

Environmental		
Salt spray	According DO160 section 14 category B	
Humidity	According DO160 section 6 category B	
Operating temperature (1 to 15 A)	-60°C +125°C	
Operating temperature (20 and 25 A)	-60°C +90°C	
Operating temperature (Arc fault and ground fault detection)	-40°C +71°C	
Acceleration (centrifugal)	17g	
Shock	up to 50 g (11 ms) -1/2 sine	
Vibration (sinusoidal)	10 g-PK from 5 to 2000 Hz	
Vibration (random at RC)	5.82 Grms from 10 to 2000 Hz	

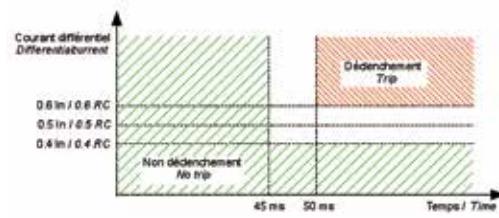
CURVES

› Thermal trip

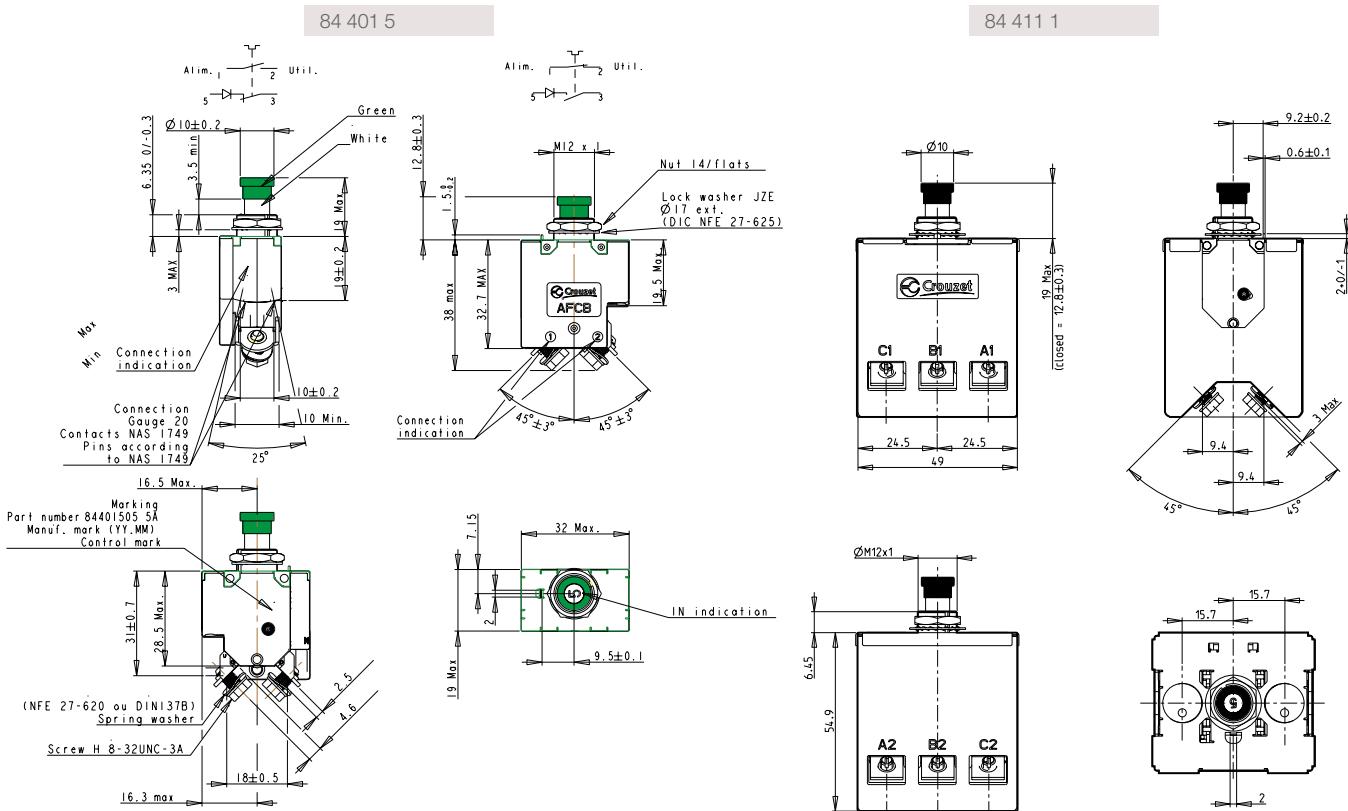
Trip times envelope for temperature from -60°C to 125°C (direct overload)



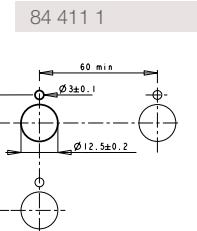
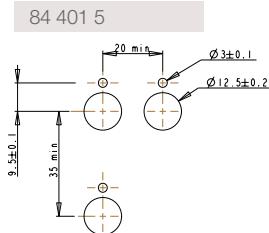
› Ground fault trip thresholds



› Arc fault trip: Compliant with AS5692

DIMENSIONS**PANEL CUTOUT RECOMMENDATION**

› Thickness 1.6 mm → 2.4 mm



DUMMY CIRCUIT BREAKER

DUMMY & WATERTIGHT PUSH PULL CB



84 404 001



84 404 011



84 404 004



84 411 860



84 313 626



84 404 007

CHOICE BY CIRCUIT BREAKER SIZE

Small Model Single Pole DPMU

Initial Family	Signal contact	Ref.	Conformity	Barrel threadings			Terminal screw		Control button	Technical file
				M12-0.75	M12-100	7/16	H8-32	M4		
Reset button	Yes	84 404 001	ABS0064		●		●		Active	
84 401 0xx	Yes	84 404 002	E0486A01		●				Pushed in	SP4361
84 405 0xx (push-push)	No	84 404 003			●				Without	SP4362
84 400 0xx (MS3320)	No	84 404 004				●	●		Pushed in	SP4365
84 402 0xx	No	84 404 005			●			●	Pushed in	SP4369
84 401 8xx	Yes	84 404 006	E0486B01		●		●		Without	
Frog legs	No	84 404 009				●	6-32UNC2A		Without	SP9903
Frog legs	Yes	84 404 010				●	6-32UNC2A		Without	SP9904
84 402 0xx	No	84 404 011			●			●	Pushed in	SP9910
Frog legs	Yes	84 404 013			●			●	Without	SP9914
84 401 6xx	Yes	84 404 015	E0486B05		●		●		Without	

Small Model Three Pole DPMT

Initial Family	Signal contact	Ref.	Conformity	Barrel threadings			Terminal screw		Control button	Technical file
				M12-0.75	M12-100	7/16	H8-32	M4		
84 411 8xx	Yes	84 404 007	E0486B03		●		●		Without	
84 411 860	Yes	84 411 860	E0486A03		●		●		Pushed in	

Big Model Single Pole DGMU

Initial Family	Signal contact	Ref.	Conformity	Barrel threadings			Terminal screw		Control button	Technical file
				M12-0.75	M12-100	7/16	H8-32	M4		
84 306 65x	Yes	84 404 016	E0486B06	●			●			

Big Model Three Pole DGMT

Initial Family	Signal contact	Ref.	Conformity	Barrel threadings			Terminal screw		Control button	Technical file
				M12-0.75	M12-100	7/16	H8-32	M4		
84 313 6xx	Yes	84 313 626	E0486A04	●			●		Pushed in	SP4347
84 313 0xx	No	84 313 044		●				●	Pushed in	SP4335
84 313 6xx	YES	84 404 014	E0486B04	●			●		Without	

CHOICE BY STANDARD

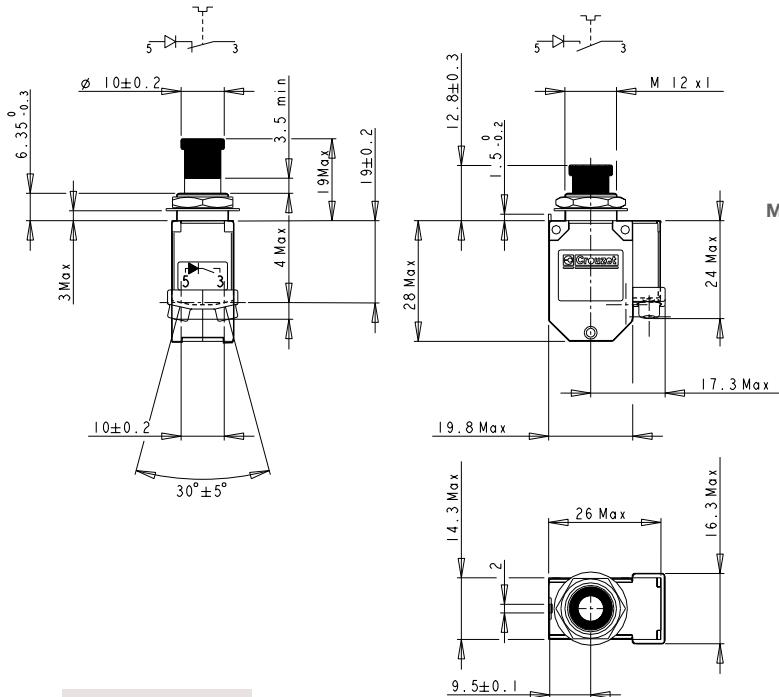
ASNE0486	EN4728	Corresponding functional Circuit Breaker	Model code	Dimension & Alt Hardware	Part-number
E0486B01	EN4728B01C	EN2995-004	B (no control button)	01 C	84 404 006
E0486B03	EN4728B03C	EN2996-004	B (no control button)	03 C	84 404 007
E0486B04	EN4728B04C	EN3672-006	B (no control button)	04 C	84 404 014
E0486B05	EN4728B05C	EN2995-005	B (no control button)	05* C	84 404 015
E0486B06	EN4728B06C	EN3661-006	B (no control button)	06 C	84 404 016

* No power terminals

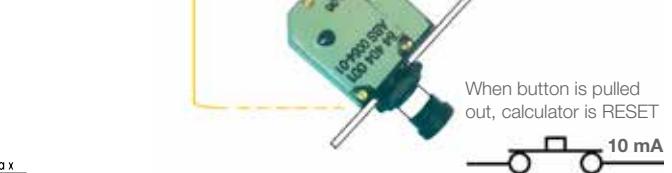
› To understand attachment hardware codification, please see page 19.

DIMENSIONS

84 404 001

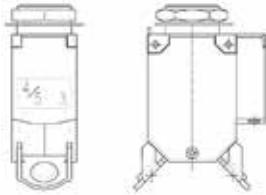


Watertight according to MIL PFR8805-E

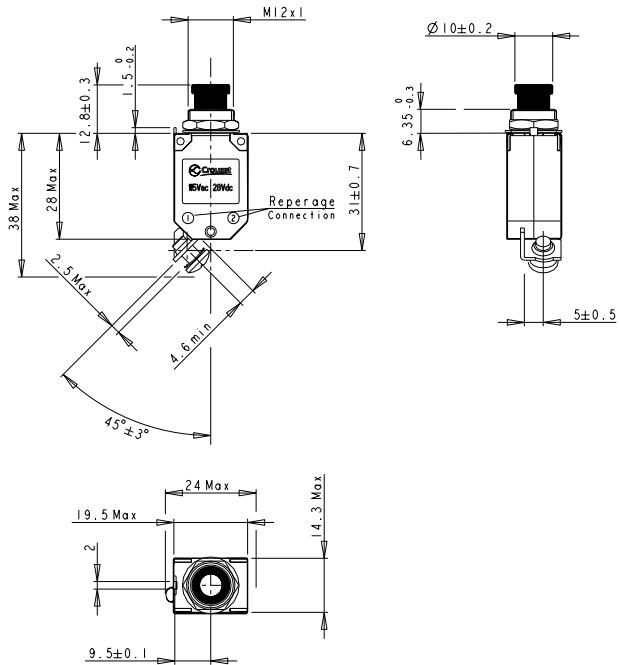


Due to the upside down position of the CB and watertightness, there is no water ingress even with condensation

84 404 006



84 404 011



PANEL CUTOUT RECOMMENDATION

Thickness 1.6 mm → 3 mm

Please, refer to the according technical file

ACCESSORIES

ACCESSORIES



REFERENCES

Rating	Gag	Caps	Covers	Auxiliary contact pin
red gag	23 422 009			
grey cap	panel hole diam 12.5mm	24 323 003		
brown cap	panel hole diam 12.5mm	24 323 005		
opaque covers	Barrel M12*1 Barrel M12*0.75 Barrel 15/32 Barrel 7/16 Barrel M12*1 Barrel M12*0.75 Barrel 15/32 Barrel 7/16		79 254 157 79 254 154 79 254 155 79 254 156 79 254 150 79 254 151 79 254 152 79 254 153	
clear covers (see through)	EN 3155 -016M 2018			25 637 611
male pin				

Other information

crimping tool for pin 25637611:

crimp tool: M22520/1-01 and crimp locator: M22520/1-02

insertion extraction tool:

Ref. Deutsch: 020-0008-20

male pin

Ref. Deutsch: 006-0912-20

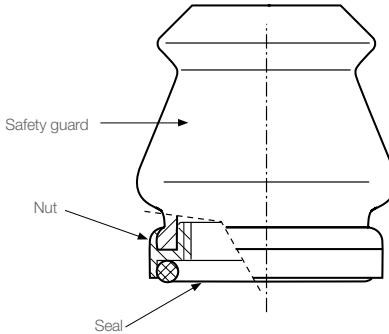
Conformity Standard

IP66 & 67

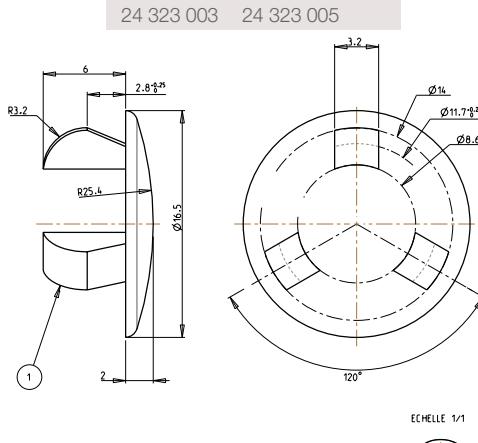
VG 95345 chap. 23

DIMENSIONS

79 254 -150 to -157



24 323 003 24 323 005

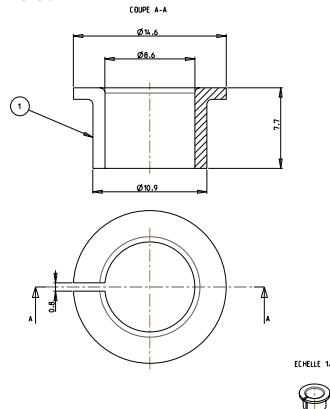


ECHELLE 1/1

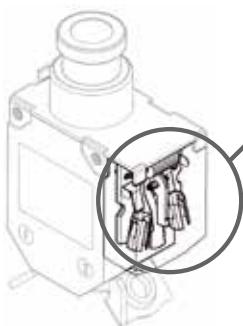
Caution: For good water proofness: the CB pannel must be 2.5 mm thick and positioning key hole must be «blinds». Torque of 4 N.m must be applied to the nut ; not on the cover.

23 422 009

EC 79 25 40 85



25 637 611



Connector pins for auxiliary contacts:
EN 3155 - 016 M2018
Wire gage: 18 to 24 (0.21 to 0.93mm²)

ELECTRICAL DISTRIBUTION

WIRE & LOAD PROTECTION

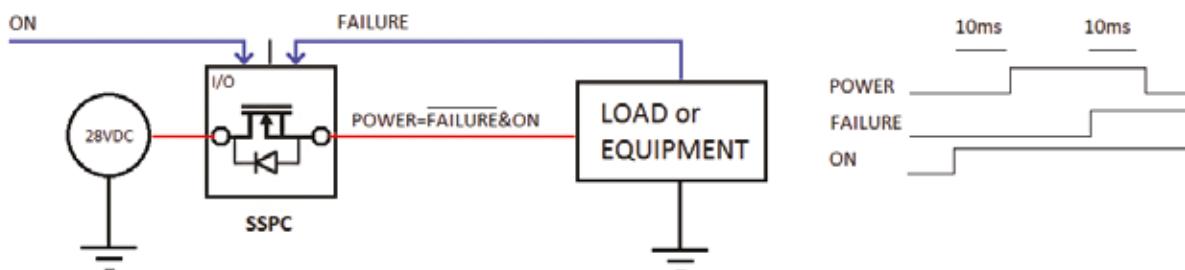
Crouzet is proud to contribute towards the “greener Aircraft” through its bus connected components and through its never ending quest for more compact and lighter solutions.

Crouzet delivers 3 standard distribution components:

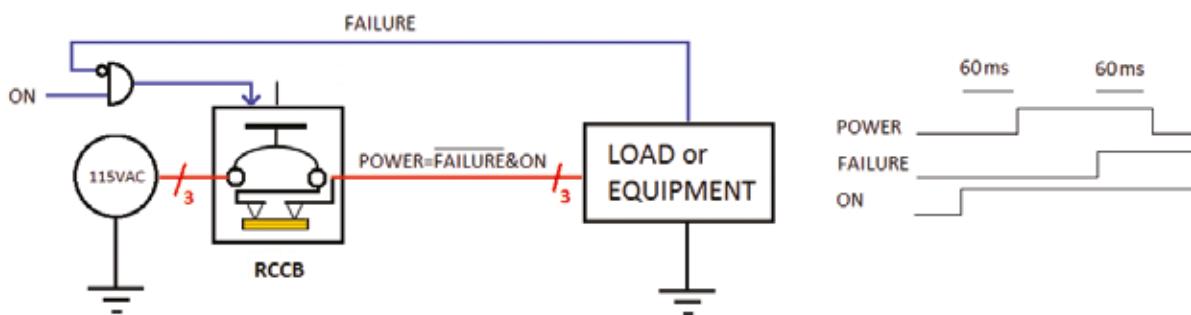
- › RCCB
- › A Circuit Breaker panel Kit
- › Solid State Circuit Breakers

With smart management, loads can be powered off during some flight phases and in rush current can be reduced. This technique will decrease the electrical network complexity and weight. Using information provided by the load, SSCB and RCCB's role can encompass wire protection and load protection

LOAD AND WIRE PROTECTION WITH SSPC



LOAD AND WIRE PROTECTION WITH RCCB



CIRCUIT BREAKER PANEL KIT

PANEL KIT FOR PUSH-FIT 6.3 MM BLADE CB

Read also page 15

REFERENCES

	complete panel	PCB	Right angle 90°	Spacers	Straight 180°
complete panel large	84 341 641				
complete panel small	84 341 640				
spacer				79 219 431	
receptacle				Air LB	25 579 113
centring grommet					79 219 333
EN 4165 connector support		79 219 440			
PWB with 32 receptacles	79 219 439				
front plate		79 219 441/42			

Spacer kit

5 spacers	
16 grommets	79 219 443
32 receptacles	

Connection possibilities

EN4165 (2 modules of 8 size 16 pins) with pins soldered on the vertical PCB
 EN4165 (2 modules of 8 size 16 pins) held by 79219440 with crimped contact pins
 Flying leads soldered on the vertical PCB

Circuit Breaker type

Faston without auxiliary contact	84 408 0xx
Faston with auxiliary contact non polarised	84 408 8xx
Faston with auxiliary contact polarised	84 408 6xx

Weight (g)

Without standard CB (only mechanical panel)	< 351
Panel with 16 Circuit Breakers	< 528
MTBF FH (Typical)	> 60 000

GENERAL CHARACTERISTICS

Electrical

Vehiculated current	15*4+6*10+6*5=150 A	from -60°C to 71°C
Vehiculated power	150*28=4200 W	
Prospective current (blocked mechanism)	1800 A	28 VDC (no copper tracks destruction)
Dielectric	500 VDC between 2 copper tracs and between each track and power feeder	

Mechanical

	torque (max) N.m
Power stud (M6)	3.9
Every screw/spacer (M3)	2

Locktite on every screw/spacer (not on power stud nut)

Environmental

DO160 section	Test	category	method
4	Altitude		similarity
5	Temperature	from -60°C..71°C (with power)	test
6	Humidity		test
7	Crash	MIL STD 810E 80 ms 1/2 sine (20 g on all axes)	test
8	Vibration	MIL STD 810E helicopter random wide band+ sine strips	test
9	Explosion proofness		demonstration
10	Waterproof		N/A
11	Fluids		N/A
12	Sand and dust		similarity
13	Fungus resistance		no tested
14	Salt spray	48h no power + 48h dry	test
15	Magnetic effect		demonstration
16 → 23	EMI		N/A
25	Inflammability	FAR 25853	demonstration

HOW DOES IT WORK?

The assembly is qualified and distributes securely up to 150 A under 71°C with a configuration carrying four 15 A, six 10 A and six 5 A Circuit Breakers (thus a total of 16 CBs).

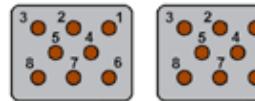
The distribution connector can be mounted on the vertical PCB or distribution leads can be soldered on the vertical PCB.

- If leads are soldered directly on the vertical PCB, the maximum currents are:

Red zone: 15 A max
Yellow zone: 10 A max
Green zone: 5 A max

$$\text{Max output: } 4*15+6*10+6*5=150 \text{ A}$$

- If EN 4165 is soldered and used with leads the size 16 pins limit the current to 13 A:

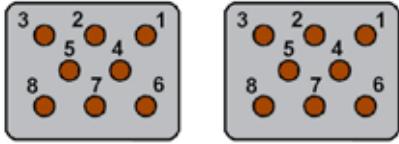


$$\text{Max output: } 4*13+6*10+6*5=142 \text{ A}$$

PIN TO CB AFFECTATIONS

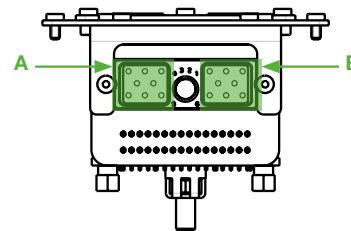
EN4165

Layout 0816: 8 contacts size 16 x 2



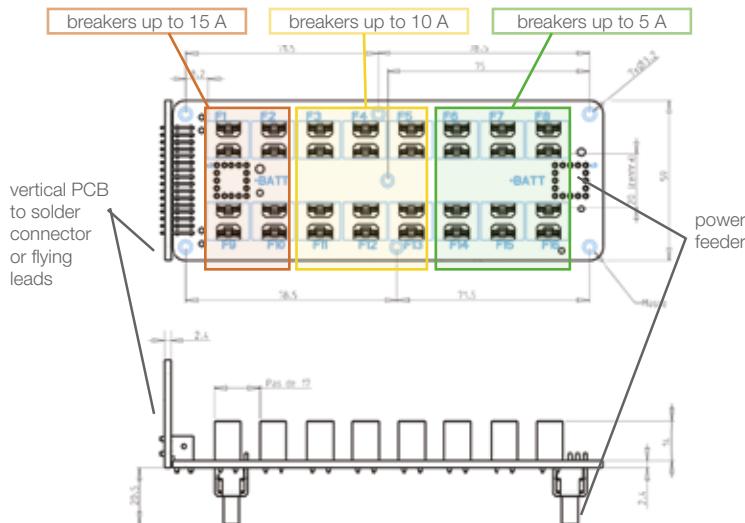
Module A	CB#
1	F6
2	F2
3	F1
4	F7
5	F3
6	F8
7	F5
8	F4

connector EN 4165 8T16



Module B	CB#
1	F9
2	F10
3	F14
4	F11
5	F15
6	F12
7	F13
8	F16

DIMENSIONS AND SPECIFIC ZONES FOR CB RATINGS

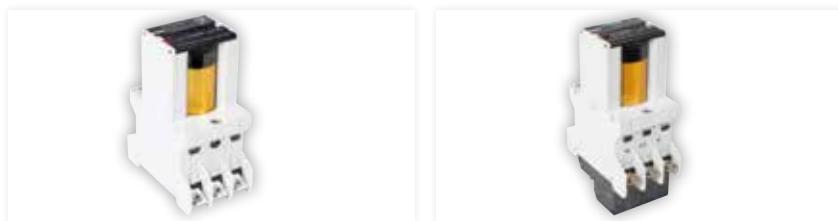


REMOTE CONTROL CONTACTOR & CIRCUIT BREAKER

RCCB 115/200 VAC 360-800 Hz

Read also page 16

REFERENCES



GENERAL CHARACTERISTICS

Mounting hardware

Fixing screws (to panel or closet wall)	3 screws 10-32 UNF-3B	3 screws 10-32 UNF-3B
Connexion screws (to power feeders lugs)	6 screws 8-32 UNC-3A	6 screws 8-32 UNC-3A
Matched connector for control signals	Air LB00 1748-120.00	Sub D 15 Female
Connector retaining screw	M3x0.5	-

Contactor Function

Actuating voltage	17 V= $\leq U \leq 32$ V (a2 - a1 pins)	17 V= $\leq U \leq 32$ V (10 - 2 pins)
Max Pull-in current	3A during max 50 ms	3A during max 50 ms
Max. continuous hold-in current	300 mA	300 mA
Min. Hold-in voltage	10 V=	10 V=
Response time (off to on)	< 60 ms	< 60 ms
Release time (on to off)	< 60 ms	< 50 ms
Direct visual indication of contacts position on front plate	OPEN / CLOSE	OPEN / CLOSE
Auxiliary contact n°1 SPDT type	Common/NC/NO: b1/c1/d1 28 VDC 3A (L/R 5 ms) - 5 VAC 250 mA	Common/NC/NO: 3/4/5 28 VDC 3A (L/R 5 ms) - 5 VAC 250 mA
Intermediate current level		
Auxiliary contact n°2 SPDT type	Common/NC/NO: b2/c2/d2 3 VDC 0 to 20 mA resistive 28 VDC 200 mA (L/R 5 ms)	Common/NC/NO: 6/7/8 3 VDC 0 to 20 mA resistive 28 VDC 200 mA (L/R 5 ms)
Low level current		
Dielectric strength	I leakage < 1 mA @ 1500 V~	I leakage < 1 mA @ 1500 V~
Insulation resistance	≥ 100 M Ω	≥ 100 M Ω
Contactor Endurance cycles with RC at 40°C cos Fi=0.7	100 000 cycles	100 000 cycles

Current measurement & Breaker function

Current transformer ratio	-	0.5 Volt rms for 10 A rms
Integrated load resistance (on current transformer output)	-	50 Ω
Breaking at 115 VAC 360-800 Hz	2000 A	2000 A
Trip status auxiliary contact (incorporated diode)	28 VDC 10 to 200 mA	28 VDC 10 to 200 mA
Visual indication of trip status by R button on front plate	Yes	Yes
Operating circuit disable after break	Yes	Yes
Resetting after trip	By push on front R button	By push on front R button
Endurance at 2'RC	1 000 cycles	1 000 cycles

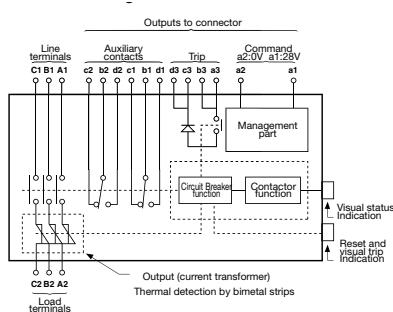
Mechanical

Operating force (R push button)	< 10 N	< 10 N
Max. admissible force (R push button)	50 N	50 N
Tightening torque (barrel nut)	3 +/- 0.2 Nm	3 +/- 0.2 Nm
Tightening torque (terminal screw)	2.3 +/- 0.1 Nm	2.3 +/- 0.1 Nm
Weight	< 550 g	< 700 g
MTBF FH (Typical)	> 300 000	> 300 000

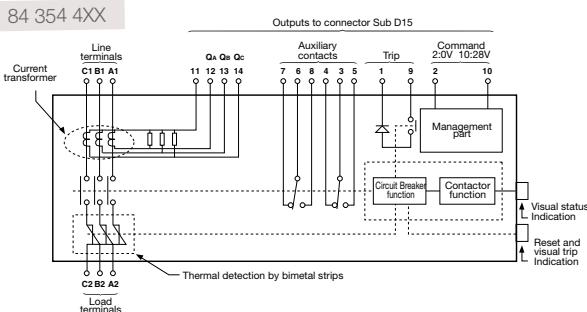
Environmental

Salt spray	48h at 5% NaCl	48h at 5% NaCl
Operating temperature	-40°C to +85°C	-40°C to +85°C
Acceleration (centrifugal)	up to 10 g	up to 10 g
Shock	25 g - 11 ms	25 g - 11 ms
Vibration (sinusoidal)	10 g from 5 to 2000 Hz	10 g from 5 to 2000 Hz
Vibration (random)	5.8 g from 10 to 2000 Hz	5.8 g from 10 to 2000 Hz

84 354 3XX



84 354 4XX



HOW DOES IT WORK?

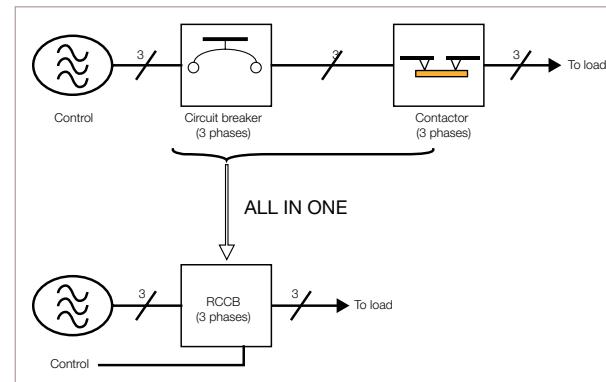
The RCCB merges a contactor function and a circuit breaker function in a single unit. This association gives the following unique advantages:

- › Reduction of the length of generally large cross-sections wires (mass reduction and harness simplification)
- › Reduction of voltage drop (reduced number of contacts)
- › Reduction of envelope
- › Improved reliability (less components)

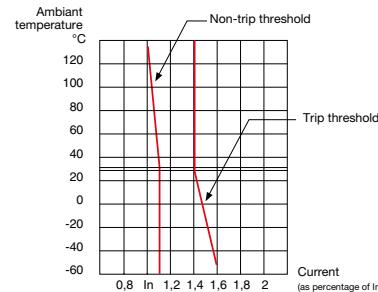
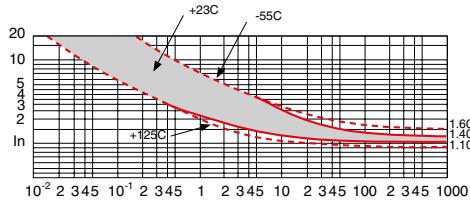
The contactor is closed when 28 V is applied on the command input.

The RCCB has a status display window and a mechanical «TRIP indicator». When the CB has tripped, the mechanical «TRIP indicator» is «popped out» and must be pushed back in manually to RESET the circuit breaker (see page 16).

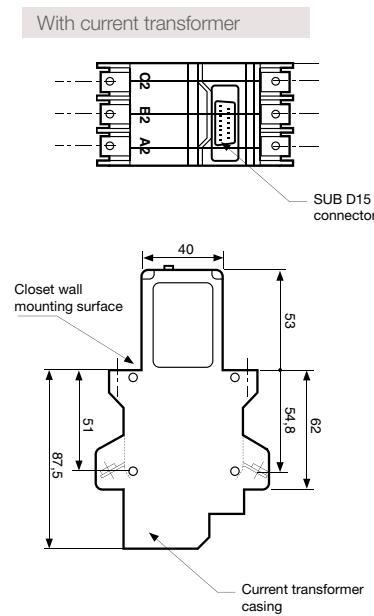
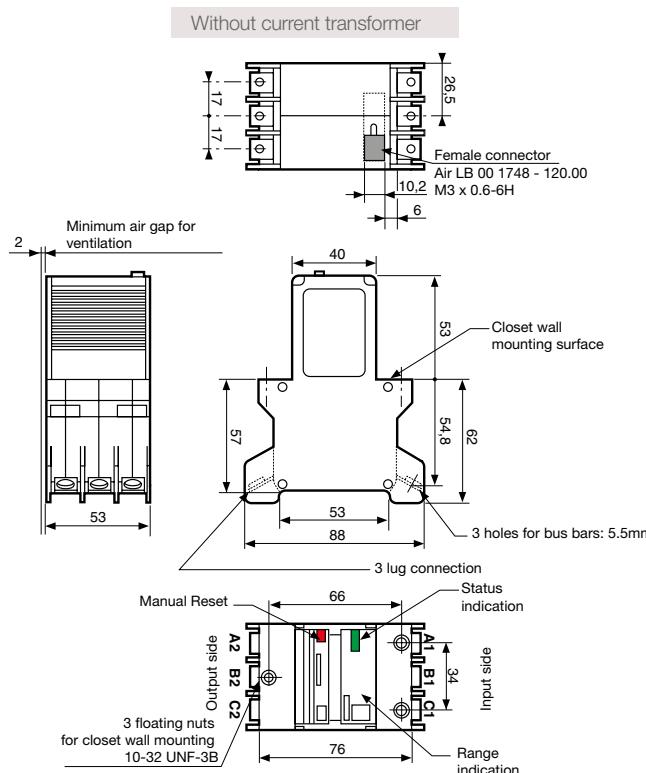
The «protection function» overrides the «contactor function». After tripping, the RCCB must therefore be reset manually, this avoids any risk of spurious restarting.



TRIPPING CHARACTERISTICS



DIMENSIONS





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